





SCIENCE APPLICATIONS, INC.

DISTRIBUTION STATEMENT A

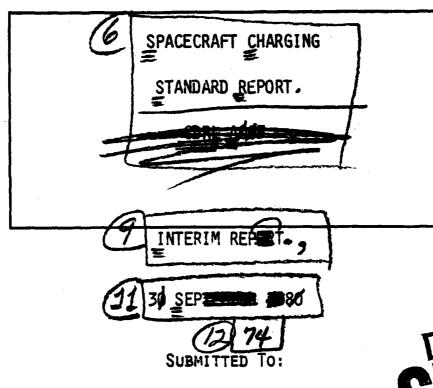
Approved for public selection

90 1

040

Science Applications, Inc.

One Continental Pieza, Suite 310 101 Continental Boulevard El Segundo, California 90245



DEPARTMENT OF THE AIR FORCE
HEADQUARTERS,
SPACE DIVISION
LOS ANGELES AIR FORCE STATION
LOS ANGELES, CALIFORNIA



PREPARED BY:

ALAN B. HOLMAN

SCIENCE APPLICATIONS, INC.

101 CONTINENTAL BLVD., SUITE 310

EL SEGUNDO, CA 90245

Apring the Public sales



ALBUQUERQUE • ANN ARBOR • ARLINGTON • BOSTON • CHICAGO • DENVER HUNTSVILLE • LA JOLLA • LOS ANGELES • McLEAN • PALO ALTO • SANTA ANA

2

SPACECRAFT CHARGING

STANDARD REPORT

CDRL A005

INTERIM REPORT

30 SEPTEMBER 1980

SUBMITTED TO:

DEPARTMENT OF THE AIR FORCE
HEADQUARTERS,
SPACE DIVISION
LOS ANGELES AIR FORCE STATION
LOS ANGELES, CALIFORNIA

PREPARED BY:

ALAN B. HOLMAN
SCIENCE APPLICATIONS, INC.
101 CONTINENTAL BLVD., SUITE 310
EL SEGUNDO, CA 90245

MS TRAUTION STATISHED A

FOREWORD

This report provides an interim version of a Space-craft Charging Requirements Appendix to MIL-STD-1541. It has been generated by Science Applications, Inc. (SAI) as part of their Contract (F04701-80-C-0009) for SCATHA Data and Modeling Analysis. The report will be updated in FY81 and provided to AFSD and Aerospace Corporation for input to the MIL-STD-1541 revision.

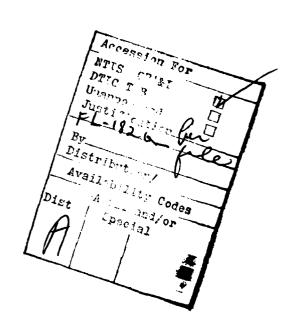


TABLE OF CONTENTS

SECTION	PAGE
SECTION I	
1.0 STATUS OF SPACECRAFT CHARGING STANDARD DEVELOPMENT	1 -1
2.0 KEY ACTIVITIES AND MILESTONES SCHEDULES	-
3.0 STRUCTURE OF MIL-STD-1541 REVISION	
4.0 UTILITY OF MIL-STD-1541 REVISION	
TO CITALLY OF MALE SID TOTAL REPUBLICATION	
SECTION II	
10. SCOPE	. 2-1
10.1 Scope	. 2-1
10.2 Application	
20. REFERENCED DOCUMENTS	2-2
20.1 Issues of Documents	
20.2 Others Publications	
30. DEFINITIONS	
30.1 Definitions That Apply to This Appendix	
30.1.1 Arc Discharge (Vacuum Arc Discharge)	
30.1.2 Blow-off Discharge (Space Emission Discharge)	. 2-4
30.1.3 Backscattering	. 2-4
30.1.4 Capacitive Direct Injection (CDI)	. 2-4
30.1.5 Dielectric-to-Metal Discharge	. 2-5
30.1.6 Differential Charging	. 2-5
30.1.7 Faraday Cage	. 2-5
30.1.8 Flash-Over Discharge	. 2-5
30.1.9 Geomagnetic Substorm Activity	. 2-5
30.1.10 Magnetospheric Plasma	. 2-5
30.1.11 Metal-to-Metal Discharge	. 2-5
30.1.12 Photoemission	. 2-6
30.1.13 Punch-Through Discharge	
30.1.14 Replacement Current	
30.1.15 Secondary Emission	
30.1.16 Spacecraft Charging (SCC)	

TABLE OF CONTENTS (Cont.)

SECTION	PAGE
30.2 Acronyms Used in This Appendix	2-6
40. GENERAL STATEMENT OF REQUIREMENTS	2-7
40.1 Spacecraft Charging Protection Program	2-7
40.1.1 Specified Environment	2-7
40.1.2 Performance	2-7
40.1.3 Design	2-8
50. DETAILED STATEMENT OF REQUIREMENTS	2-9
50.1 Performance	
50.1.1 Electrical Subsystems and Systems	
50.1.2 Materials	
50.2 Design	
50.2.1 Grounding of Conducting Elements	
50.2.2 Grounding of Thin Conducting Surfaces	
50.2.3 Shielding of EMI	
50.2.4 Filtering of Electrical Transients	
50.2.5 Materials Selection	
50.3 Analysis	
50.3.1 Analysis Approach	2-15
50.3.2 Analysis Procedures	
50.4 Testing	
50.4.1 Test Requirements	2-18
50.4.2 Test Methods	2-19
SECTION III	
1.0 JUSTIFICATION FOR MATERIAL IN SECTION II	3-1
1.1 Scope	
1.2 Referenced Documents	
1.3 Definitions	
1.4 General Requirements	
1.5 Detailed Requirements	
1.5.1 Performance	
1.5.2 Design	
1.5.3 Analysis	3-14

TABLE OF CONTENTS (Cont.)

SECTION		PAGE
1.5.4	Testing	. 3-18
2.0 SU	MMARY/RECOMMENDATIONS	. 3-31
3.0 IN	FORMATION SOURCES	. 3-31
	LIST OF FIGURES	
FIGURE	•	PAGE
1.0-1	Timeline of S/C Charging Standard Development	
	Activities	. 1-2
2.0-1	Key Activities, Milestones, and Inputs to MIL-STD-	
	1541 Revision for S/C Charging	
40.1-1	"Worst Case" Substorm Parameters	
50.2-1	Discharge Current Pulse Shape	. 2-13
50.4-1	Arc Injection Schematic	. 2-22
50.4-2		. 2-22
1.5-1	Approach 1. Minimum Analysis/Maximum Testing	. 3-4
1.5-2	Approach 2. Moderate Analysis/Reduced Level Testing	. 3-5
1.5-3	Approach 3. Moderate Analysis/Low Level Testing	. 3-6
1.5-4	Approach 4. Maximum Analysis/Minimum Testing	. 3-7
	LIST OF TABLES	
TABLE		PAGE
3.0-1	Spacecraft Charging Requirements Appendix (MIL-	
	STD-1541 Revision) Structure	. 1-8
1.5-1	Structural Grounding Information Summary	. 3-4
1.5-2	MLI Thermal Blanket Grounding Information Summary.	. 3-5
1.5-3	Thermal Surface Grounding (Excluding MLI Blankets)	• -
	ingammahlan Usamaam	~ ~

LIST OF TABLES (Cont.)

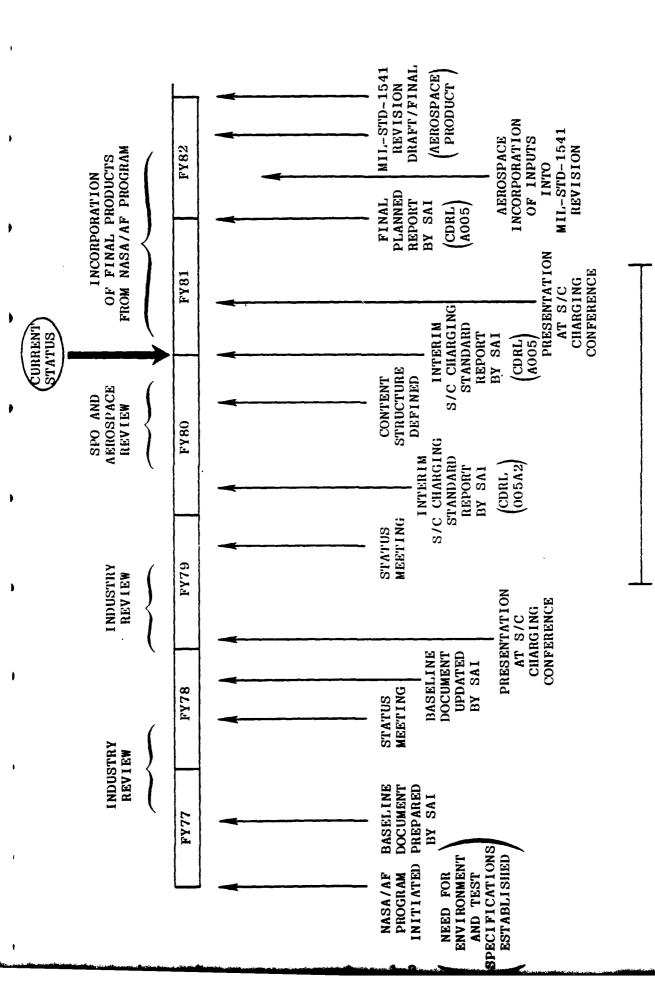
TABLE	PAGE
1.5.4	Additional Grounding Design Items Information
	Summary
1.5-5	Primary EMI Shielding Information Summary 3-10
1.5-6	Additional Shielding Design Information Summary 3-13
1.5-7	Additional Electrical Design Information Summary 3-13
1.5-8	Summary of Analysis Tools Applicable to SCC 3-19
1.5-9	Test Methods, Conditions, and Instrumentation
	Background Summary
1.5-10	Test Analysis and Verifications Background Summary . 3-23
1.5-11	Analysis/Testing Approaches

SECTION I INTRODUCTION

1.0 STATUS OF SPACECRAFT CHARGING STANDARD DEVELOPMENT

The development of a military standard for spacecraft charging requirements is an essential product of the Cooperative NASA/AF Spacecraft Charging Investigation. Figure 1.0-1 presents a timeline of the history of this development over the past 4 years of the NASA/AF program. The current goal is the incorporation of S/C charging requirements into an update of MIL-STD-1541 by the end of Air Force FY82. Over the time period shown, the S/C Charging Standard has evolved from an initial identification of a need for an environmental and test specification, through a potential stand-alone military standard requirements document. to the now planned MIL-STD-1541 revision. The intent is to serve the community of system program offices, NASA labs, and space vehicle contractors with a document which provides a consensus of practical requirements for design, test, and analysis to minimize the effects of the S/C charging phenomena.

SAI has just completed a phase of reviewing the S/C Charging Standard inputs with the new AF and Aerospace Corporation SCATHA program management for the purpose of providing a fresh look into what can be incorporated within the milestones of the NASA/AF program. Section 2.0 of this introduction presents the high priority NASA/AF program activities which are essential for the military standard update. The planned schedule for the completion of these tasks is also shown. A structure for the contents has been defined and is detailed in Section 3.0. Section 4.0 presents the views of SAI on the practical utility of the S/C Charging Requirements and the supporting information generated in the joint NASA/AF program.



TIMELINE OF S/C CHARGING STANDARD DEVELOPMENT ACTIVITIES FIGURE 1.0-1

P78-2 SPACEFLIGHT MISSION

The second major part of this report, Section II, provides the current contents of the MIL-STD-1541 revision in the format of a S/C Charging Requirements Appendix to be added to the MIL-STD-1541 document. An attempt has been made to quantify as much information as possible based on the current data available. Material with a high degree of uncertainty is flagged or left TBD at this time, with same "best available information" in parentheses.

The third major part of this report, Section III, provides selected background information regarding the S/C charging requirements appendix. Major references and sources of information are provided. Further technical detail is presented, especially applicable to the justification of the inputs used in the MIL-STD-1541 update. The report concludes with a summary and recommendations for the concentration of efforts during the next two years to finalize the document revision.

2.0 KEY ACTIVITIES AND MILESTONES SCHEDULES

Certain activities are considered essential in providing the required inputs for a comprehensive military standard product. These are shown in Figure 2.0-1 along with the currently planned schedule and milestones for each task. Agencies involved, as members of the joint NASA/AF S/C Charging Investigation, are called out at the right of the figure. Tasks which are intended to be contracted by the Air Force for FY81 are shown in parentheses with their schedules dashed. Crucial milestones for direct inputs (i) to the SAI S/C Charging Standard Reports (CDRL A005) are indicated as well as final products to be referenced (R) only in the final MIL-STD-1541 revision. As a guideline, all essential inputs (I), should be received by SAI by 1 July, 1981.

The following comments are important to their representative tasks:

o The SAI Reports and the MIL-STD-1541 revision require a close and continuous coordination between

		FVBO		EV81 (MONTHS)		FVR.	FVR? (OHARTERS)		
	ACTIVITIES	JAS	Q N O		S A L L	3 1	2 3 4	¥	AGENCI ES INVOLVED
a &	S/C CHARGING STANDARD	PREI.IM.	IM.		DRAFT	FINAL.		1	AFSD
00206	REPORTS (CDRI, A005)	DEFINE CONSENSUS STRUCTURE AND CONTE	SENSUS CONTENTS		DETAILED INPUTS FOR SECTIONS OF MIL-STD UPDATE		SAI SUPPORT TO AEROSPACE	TECH -	SAI
	MIL-STD-1541 REVISION		ABROSPAC	AEROSPACE COORDINATION WITH SAI	 		DRAFT FINAL SPO A SEVIEW	MGMT - TECH -	AFSD AEROSPACE
M M	ENGINEERING ANALYSIS) * SURVEY REPORTS			Ривіли. 		FINAL.		(MGMT -	AFSD AFHOSPACE, SAI)
> +	ENVIRONMENT DEFINITION	PRELIM. ATLAS	PRELIM. ENVIRONMENTAL SPEC	HENTAL.	7 NO 0	FINAL. ATLAS (R)		MGMT ~ A TECH ~ A	AFGL, JPL, UCSD, NASA, SAI, AERO.
< ∞ ×	NASCAP VALIDATION	INI	INTERIM		(1) F	FINAL.		MGMT - TECH -	- AFGL, NASA, S ³
m	CHARGING LEVEL.)*		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	PRELIM.	FINAL. "WOHST CASE" LEVELS (1)	s		(TECH -	- AFSD - AERO, NASA, S3, SAI
	(DISCHANGE)		} 	PRELIM.	1NAL 2 ASE" RIZATIO	FINAL A MODEL N (R)		(TECH - S	AFSD SAI, BEERS
	TRANSIENTS CHARACTERIZATION AND EMI/COUPLING MODEL		2		FINAL IN SPEC			MGMT - TECH - S	AFSD SAI, IRT, SRI, AEROSPACE
	TEST PROCEDURES	CAN SCATSAT	(1) TEST (2)	т 2) гария 2) С (1)	IN. FINAL.			MGMT - 4 TECH - 1	AFSD, NASA IRT

þ

(L) = INPUTS TO STANDARD, (R) = REFERENCED IN STANDARD . TASKS TO BE CONTRACTED IN FYMI

SAI and the Aerospace Corporation to assure that SPO interests and community needs are comprehensively addressed.

- o The Engineering Analysis Survey Report (to be issued by Aerospace Corp.) requires inputs from the SAI/ SRI team on the TPM analysis.
- o The environment definition (AFGL responsibility) requires a high intensity effort to be inclusive of a large and representative base of P78-2 data. A definition of the region of space pertinent to S/C charging effects is also required from AFGL.
- o The sheath models are of lower priority than the other tasks for inclusion in the standard. The NASCAP validation is important for comparisons to P78-2 space data and to ascertain the utility of using simpler codes for charging analysis.
- o The charging level determination task is required to establish "worst case" differential potentials on spacecraft of typical generic designs. To accomplish this, NASCAP (or another charging code), should be applied to sample S/C designs using a high intensity plasma environment (as determined from P78-2 data) as a source. An alternative is to base the "worst case" levels on P78-2 SSPM data alone, but this will not be representative of other S/C designs.
- o The discharge characterization effort should be contracted for an early FY81 kickoff in order to meet overall program schedule requirements. A comprehensive discharge characterization program has been tasked to an SAI/Beers Associates team.

- o The transients characterization requires intense effort by Aerospace Corp. (SC1-8B) and SAI/SRI (TPM) to complete a full survey and analysis of P78-2 data
- o EMI/Coupling Analysis and the development of test procedures is of crucial importance to the MIL-STD-1541 revision. Collaboration is necessary among IRT, SAI, and Aerospace Corp. in this activity. IRT SCATSAT test program option II appears sufficient to build the basis for a recommended test approach for inclusion in the standard.

To assure the timely completion of interim products within this milestone schedule, the SPO must assume an active role in closely monitoring all key tasks and activities. Additionally, the allocation of funds within budget constraints should be directed with emphasis on high priority tasks. The overall management of this activity with the goal of a MIL-STD-1541 revision in FY82 is a substantial undertaking.

3.0 STRUCTURE OF MIL-STD-1541 REVISION

The military standard requirements for spacecraft charging will take the structure of an appendix to the MIL-STD-1541 document. Elements within the main body of the current MIL-STD-1541 relating uniquely to S/C charging will be deleted in the formal revision by Aerospace Corporation.

It is intended that the region of space of direct concern for S/C charging effects be defined by AFGL in the Environmental Atlas (with coordination by Aerospace Corp). Any space system under consideration that would enter this region during the course of its mission, would be subject to the requirements of the S/C Charging Appendix. Aerospace Corporation will clearly feature this as an applicability statement (inclusion or exclusion clause) in Section 1.0 SCOPE of MIL-STD-1541 in the revision. A recommendation for the text for this "inclusion" clause follows:

Text For Section 1. APPLICATIONS

Appendix TBD of this document, Spacecraft Charging Requirements, shall be applicable only to space systems which might enter, during the course of their mission, the region of space containing the plasma environment which can cause spacecraft charging effects. This region of space is defined in TBD (Final AFGL Atlas).

Note: A brief summary of the applicable region may also be included (e.g. regions between L shell values of 4.0 and 9.0).

Section II of this report provides the SAI recommended inputs for the Spacecraft Charging Requirements Appendix, following the format as specified by MIL-STD-962. The main sections of the appendix are:

- 10. SCOPE
- 20. REFERENCED DOCUMENTS
- 30. DEFINITIONS
- 40. GENERAL STATEMENT OF REQUIREMENTS
- 50. DETAILED STATEMENT OF REQUIREMENTS

Table 3.0-1 provides a brief description of the contents of each section.

4.0 UTILITY OF MIL-STD-1541 REVISION

ments regarding S/C charging effects upon which they could properly plan and implement a program of design, analysis, and test for the susceptibility of their space systems to this phenomena. Requests for proposals (RFPs) for major space systems have included preliminary requirements which have little justification and are based on a limited data set of postulated events on-orbit or rudimentary ground tests. Program offices as well as contractors need a clearer, more precise, and comprehensive set of requirements for spacecraft charging effects.

TABLE 3.0-1 Spacecraft Charging Requirements Appendix (MIL-STD-1541 Revision)
Structure

SECTION	NOI	CONTENTS
10.	SCOPE	Addresses scope, purpose, and applicability of requirements for S/C charging protection.
20.	REFERENCED DOCUMENTS	Lists applicable government (and other) documents which supplement information in MIL-STD-1541 with respect to S/C charging effects.
30.	DEFINITIONS	Definitions and acronyms to clarify text updated to include S/C charging requirements.
40.	GENERAL STATEMENT OF REQUIREMENTS	General system performance and design requirements inclusive of calling out the preparation of an analytical plan, a test plan, and the inclusion of "generalized" design guidelines.
50.	DETAILED STATE- MENT OF REQUIRE- MENTS	Specific system and subsystem requirements for S/C charging protection including: o detailed design requirements o test requirements and test methods o analysis approaches

It is the intent for Section II of this report to provide a foundation for this requirements document. In final appendix form, it shall be incorporated as the primary revision to MIL-STD-1541 for S/C charging.

The Spacecraft charging requirements are designed to assure program offices that all features regarding the susceptibilities of space systems to S/C charging are addressed. At the same time, the requirements are stated in an unambiguous manner to permit contractors to practically scope the efforts required for design, analysis, and test so that they may rationally bid on this activity within their space system program budget. It is recognized that contractors may seek waivers from selected spacecraft charging requirements (shielding requirements, test levels, etc.). This is clearly possible if the contractor can show, through analysis or test, that his particular design is less susceptible to the specified S/C charging environment than that of a generalized design assumed in defining the requirements. Additionally, certain program offices may wish to delete or change requirements they feel are not appropriate to their programs. This can be controlled within the Statement of Work (SOW) by carefully tailoring the requirement for the applicability of MIL-STD-1541 and the S/C Charging Requirements Appendix.

SECTION II

MIL-STD-1541 Revision APPENDIX: SPACECRAFT CHARGING REQUIREMENTS

This appendix includes mandatory material to be considered as part of this standard as prescribed in paragraph <u>TBD</u> of this standard. (Paragraph <u>TBD</u> is the applicability statement within body of MIL-STD-1541).

- 10. SCOPE
- 10.1 Scope. This appendix establishes the spacecraft charging (SCC) protection requirements for space vehicles which are to operate in the magnetospheric plasma environment as specified in TBD (AFGL Final Environmental Atlas definition of applicable region of space).
- Application. This appendix shall be applicable only to space systems which might enter, during the course of their mission, the region of space containing the plasma environment which can cause spacecraft charging effects. This region is defined in TBD (Final AFGL Atlas). (Regions of space in the vicinity of the earth with L shell values of between 4.0 and 9.0 are representative of the regions of the SCC hazard). This appendix shall apply generally to all space systems exposed to the SCC hazard. Certain requirements may, however, be specifically tailored to individual program specifications with the approval of the procuring agency

- 20. REFERENCED DOCUMENTS
- 20.1 <u>Issues of Documents.</u> The following documents of the issue in effect on the date of invitation for bids or request for proposal, form a part of this Appendix to the extent specified herein:

STANDARDS

Military

MIL-STD-1541 (USAF) - Electromagnetic Compatibility
Requirements for Space Systems

20 2 Other Publications. The following documents form a part of this appendix to the extent specified herein. Unless otherwise indicated, the issue in effect on the date of invitation for bids or request for proposal shall apply.

NASA TM X-73446 - Provisional Specification for Satellite Time in a Geomagnetic Substorm Environment (to be updated)

AFML-TR-76-233 - Conductive Coatings for Satellites

AFML-TR-77-174 - Transparent Antistatic Satellite
Materials

AFML-TR-77-105 - Spacecraft Static Charge Control Materials

AFML-TR-78-15 - Satellite Contamination

AFGL-TR-77-0288 - Modeling of the Geosynchronous Orbit
Plasma Environment - Part I

AFGL-TR-78-0304 - Modeling of the Geosynchronous Orbit
Plasma Environment - Part II

AFGL-TR-79-0015 - Modeling of the Geosynchronous Orbit
Plasma Environment - Part III

NASA (to be - Design Guidelines for Spacecraft published) Charging Monograph

NASA CR-135259 - NASCAP User's Manual

AFGL (to be - Final Environmental Atlas, Preliminary published) version: P78-2 SCATHA Preliminary Data Atlas

AFWAL-TR-80-4029 - Satellite Spacecraft Charging Control
Materials

30. DEFINITIONS

ž

- 30.1 <u>Definitions That Apply To This Appendix</u>. The terms used in this appendix are either defined in MIL-STD-1541 (USAF) or listed in the following paragraphs.
- 30.1.1 Arc Discharge (Vacuum Arc Discharge). A discharge taking place in a vacuum region with initially high potential gradients. The electric field may exist within a dielectric or in the vacuum region surrounding the charge retaining material. In the latter case, the gradients are between the electrode and either the vacuum chamber walls or an equivalent space charge surrounding the electrode. In these cases, the potential gradients must be sufficiently high to ionize and vaporize the charge retaining material. There are different types of important vacuum arc discharges, each classified by the configuration of the electrodes or the characteristics of the current path at the spark gap. These are the dielectric-to-metal discharge and the metal-to-metal discharge, each with a spark gap path that is classified as a punch-through, a flash-over, or a blow-off discharge.
- 30.1.2 <u>Blow-off Discharge (Space Emission Discharge)</u>. A vacuum discharge characterized by the ejection of current (blow-off of charge) into space surrounding an electrode. To produce a space emission discharge, the electric field must be sufficiently high to cause ionization and vaporization at the electrode.
- 30.1.3 <u>Backscattering</u>. The deflection of particles by scattering processes in matter such that particles emerge through the same planar surface as they entered.
- 30.1.4 <u>Capacitive Direct Injection (CDI)</u>. A method of inducing a space vehicle response that simulates that response to a blow-off discharge. The method involves driving the space vehicle with a current injection into a given point, with charge return accomplished through a drive plate serving as a capacitor.

- 30.1.5 <u>Dielectric-To-Metal Discharge</u>. A discharge between two electrodes, one of which is a dielectric charge retaining material and the other is a conductive (metal) electrode in the vicinity of the dielectric. A dielectric material will typically accumulate charge when irradiated by electrons or ions or under certain conditions when placed in a plasma environment.
- 30.1.6 <u>Differential Charging</u>. The charging of neighboring space vehicle surfaces to differing potentials by the combined effects of space plasma charging, photoemission, secondary emission, and backscatter.
- 30.1.7 <u>Faraday Cage.</u> An electromagnetically shielded enclosure. The term generally refers to a conductive metallic structure, package, or mesh which attenuates external electromagnetic energy to specified levels in the interior.
- 30.1.8 <u>Flash-Over Discharge</u>. A discharge characterized by a current path that travels along a surface of the material (and sometimes around an edge) to close the path between the electrodes.
- 30.1.9 Geomagnetic Substorm Activity. The conditions near geosynchronous altitude during the injection of substorm particles into the earth's magnetic field, including disturbances in the dipole field and increased plasma energies and current densities.
- 30.1.10 <u>Magnetospheric Plasma</u>. The space plasma environment constituent in the magnetosphere. This is an electrically neutral collection of electrons and positive ions (primarily protons) with densities near geosynchronous altitude on the order of one particle/cm 3 .
- 30.1.11 <u>Metal-To-Metal Discharge</u>. A discharge between two conducting electrodes.

- 3.1.12 <u>Photoemission.</u> An effect whereby radiation of sufficiently short wavelength impinging on substances causes electrons to be emitted with an energy that varies with the frequency of the radiation.
- 3.1.13 <u>Punch-Through Discharge</u>. A discharge through the bulk of a dielectric material coupled with a bulk breakdown of the insulating strength of the dielectric separating two electrodes. The current path is through the bulk of the material, with surfaces on opposite sides of the dielectric acting as electrodes. The punch-through discharge may occur in vacuum or in air.
- 3.1.14 Replacement Current. Current that flows to the electrodes in response to a discharge but not as part of the discharge.
- 3.1.15 <u>Secondary Emission</u>. An effect whereby low energy electrons or ions, called secondary electrons or ions, are emitted from a material as a result of the interaction of higher energy electrons or ions with the material. The ratio of secondary particles to primary particles can be greater than unity.
- 30.1.16 Spacecraft Charging (SCC). The phenomenon where space vehicle elements and surfaces can become differentially charged to a level sufficient to cause discharges and resulting EMI. The primary effects of SCC are electrical transients and upsets, material degradation and enhanced contamination.

30.2 Acronyms Used in This Appendix.

CDI - Capacitive Direct Injection

EMI - Electromagnetic Interference

ESD - Electrostatic Discharge

MLI - Multi-Layer Insulation

S/C - Spacecraft

SCC - Spacecraft Charging

- 40. GENERAL STATEMENT OF REQUIREMENTS
- Spacecraft Charging Protection Program. The contractor's spacecraft charging protection program shall include (a) the preparation and maintenance of an analytical plan and (b) the preparation and maintenance of a test plan. The intent of the program shall be to assure that the space vehicle is capable of operating in the specified space plasma charging environment (Section 40.1.1) without degradation of the specified space vehicle capability and reliability and without changes in operational modes, location, or orientation. This performance must be accomplished without the benefit of external control such as commands from a ground station. The spacecraft charging protection program, the analytical plan, and the test plan shall be subject to approval by the procuring agency.
- 40.1.1 Specified Environment. The space plasma charging environment shall be that as specified in TBD (AFGL Final Environmental Atlas). Other AFGL documents useful to model the plasma environment include: AFGL-TR-77-0288, AFGL-TR-78-0304, and AFGL-TR-79-0015. A "worst case" engineering specification for that environment follows.

A "worst case" substorm is described as a plasma environment composed of electrons (e) and protons (p) with the following temperature and density for the given time intervals (see Figure 40.1-1).

40 1.2 Performance. Analysis and test shall be used to assure that all space vehicle electrical systems perform to specified capabilities in the specified environment. Specified capabilities and levels of performance shall be established by the procuring agency.

40.1.3 Design. Protective design measures shall be compatible with MIL-STD-1541 (USAF) and TBD (NASA Design Guidelines) to limit the susceptibility of electrical systems and spacecraft materials to the SCC hazard. Materials used in the space vehicle design shall perform to specified capabilities in the specified environment. The space vehicle design shall limit contamination enhanced by electrostatic effects induced by the specified environment to contamination levels that will not reduce the performance of space vehicle surfaces or systems below specified capabilities. Any protective features incorporated in the space vehicle design to reduce the SCC hazard must not reduce space vehicle performance below specified levels.

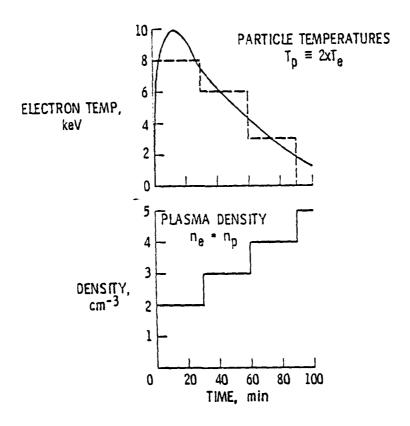


Figure 40.1-1 "Worst Case" Substorm Parameters

- 50. DETAILED STATEMENT OF REQUIREMENTS
- 50.1 Performance.
- 50.1.1 Electrical Subsystems and Systems. Space vehicle electrical subsystem and system outage shall be permissible during an arc discharge if operation and performance returns to specified levels within a telemetry main frame period after onset of the discharge or within some other period as defined by the procuring agency. A command to the space vehicle from an external source such as a ground station is not required to be completed if an arc discharge occurs during transmission of the command, provided that an unintended action does not result and that the space vehicle is capable of receiving and executing subsequent commands and meeting specified performance.

 Space plasma-induced electrical transients shall not affect on-board digital data beyond the specified design limits.
- 50.1.2 Materials. Thermal control materials and their surfaces, second surface mirrors, solar cells and coverslides, and other critical materials, structures, and components shall not degrade in thermal or optical properties or structural integrity in the specified space plasma environment below the level required to perform to specified capabilities.
- Design. The following design requirements (50.2.1 through 50.2.5) shall be implemented for protection against the SCC hazard. Additionally the design guidelines in TBD (NASA Design Guidelines Monograph) should be followed wherever reasonable and applicable. Where it is impractical or undesirable to implement the following design requirements, the contractor shall show by analysis or test that non-concurrence with the requirement will not degrade space vehicle performance below specified capabilities.

- 50.2.1 Grounding of conducting elements. All space vehicle conducting elements shall be tied by an electrical grounding system so that the DC resistance between any two points is < 0.1 ohm. The grounding shall be applicable to all conducting elements with external surfaces exposed directly to the specified plasma environment and for all elements with surface areas > 25 cm². DC resistance levels of grounds shall be verified by standard ohm-meter measurements. The grounding does not apply directly to thin (< 10µ) conducting surfaces on dielectric materials. These are treated separately in Section 50.2.2.
- 50.2.2 Grounding of thin conducting surfaces. All thin (< 10μ) conducting surfaces on dielectric materials shall be electrically grounded to the common space vehicle structural ground so that the DC resistance between the surface and the structure is < 10 ohms. DC resistance levels of grounds and bonds shall be verified by standard ohm-meter and bond-meter measurements. Thicker surfaces shall be grounded as described in Section 50.2.1. Thin conducting surfaces shall be inclusive of, but not limited to, all metallized surfaces of multi-layer insulation (MLI) thermal blankets, metalized dielectric materials in the form of sheets, strips, tapes, or tiles, conductive coatings, conductive paints, conductive adhesives, and metallic grids or meshes. The number of ground points on each conducting surface should follow the following prescription:

Surface Area	Number of Ground Points
< 1.0 m ²	2 or more
1 0 to 4.0 m ²	3 or more
> 4.0 m ²	1 per m ²

Additionally, any point on a conducting surface should be within 1 meter of a grounding point.

- Shielding of EMI. All electronic cables circuits, and 50.2.3 components shall be provided with EMI shielding to attenuate radiated fields from discharges (100 kHz to 1 GHz) by at least 40 db. Attenuation levels of radiated fields shall be verified by standard measurement techniques or by analysis for representative locations internal to shielding enclosures. The method of verification shall be subject to approval by the procuring agency. The shielding may be provided by the basic space vehicle structure designed as a "Faraday cage" with a minimum of openings or penetrations, by enclosures of electronics boxes, by separate cable shielding, or by combinations of the preceding shields. Electronics units and cables external to the basic space vehicle structure shall have individual shields providing the 40 db attenuation of EMI.
- Filtering of electrical transients. Sensitive electronic circuits shall be designed with filters to provide protection against high frequency (up to 100 MHz), large amplitude (TBD amperes), fast rise time (< 10 nanoseconds) pulses of up to 10 useconds duration. Sensitivity of individual circuits and components shall be determined through test or analysis. Subsystem and system level pulse injection tests (see Section 50.4) shall be used to verify the effectiveness of the filters employed. Pulses shall be representative of those generated by the coupling of EMI from SCC associated discharges to the spacecraft wiring harnesses. Characteristics of SCC associated discharges are described in Section 50.2.4.1.
- 50.2.4.1 SCC associated discharge characteristics.

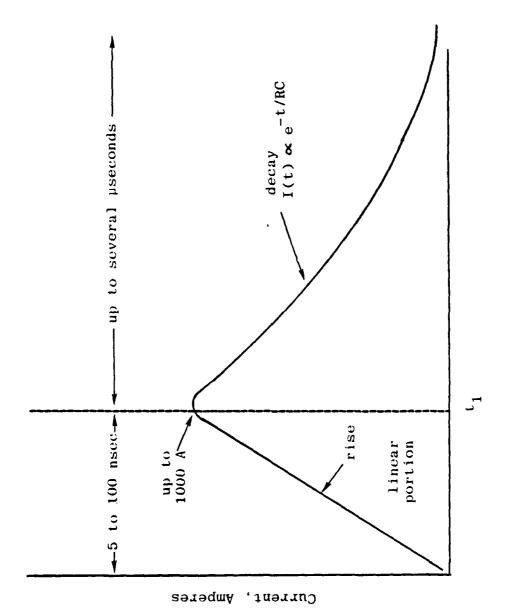
TBD. The preliminary format for the characterization of typical "worst case" SCC associated discharges follows:

The "worst case" characterization of a SCC associated discharge includes the following parameters:

- 1. Blow-off and arc current time history
 (probably monopolar, with rise time of 5 to 100
 nanoseconds, dependent on sample linear dimensions;
 decay times to several µseconds, dependent on RC
 time constant of the sample; total charge in
 blow-off or integral of blow-off current is probably
 proportional to sample area; see Figure 50.2-1).
- 2. Electric and magnetic fields (described as functions of distance and time; dependent on motion of blow-off charge; configuration dependent).
- 3. Total energy content (stored, radiated, and dissipated energies; probably in range of 1 mjoule to 1 joule).
- 4. Breakdown conditions (extrapolations of ground test data to space conditions)

Additionally, scaling relationships and functional dependencies for the above parameters will be included here or referenced in a supporting document. The discharge characterization is dependent on type of material, sample area, thickness, configuration, charging current density and energy distribution, and irradiation history. Discharges will be described for materials which are commonly used on spacecraft and known to exhibit charging/discharging effects. Parameters listed above and in the following figure will be quantified as information becomes available.

50.2.5 <u>Materials selection</u>. Materials used in the space vehicle design shall be selected to minimize differential charging (see Section 50.2.5.1) and discharging (see Section 50.2.4.1) effects from the specified environment while maintaining specified performance capabilities. All materials used on exposed surfaces should be tested or analyzed to determine



Time

their charging and discharging characteristics in the specified environment. The method of test or analysis is subject to the approval of the procuring agency. located internal to the outer space vehicle structure should be shielded from the space plasma environment by eliminating openings in the structure. Material selection should additionally be based on minimizing outgassing and other sources of contamination. Exposed surfaces which are susceptible to effects of enhanced contamination due to SCC should be identified and protected where necessary to assure performance to specified capabilities. References useful to spacecraft material selection include AFML reports: AFML-TR-76-233. AFML-TR-77-174. AFML-TR-77-105. and AFML-TR-78-15.

50.2.5.1 SCC associated differential potentials.

TBD. Tables of "worst case" magnitudes of differential potentials and potential gradients expected for selected S/C materials and material configurations on generic S/C designs will be provided. Potentials will be those derived from analysis using the "worst case" substorm environment (Figure 40.1-1) and compared to P78-2 data.

To date, representative maximum levels as measured on the P78-2 SC1-3 (shadowed samples) SSPM include:

SAMPLE	POTENTIAL (with respect to S/C ground)
Aluminized Kapton	-2.0 kV
Silvered Teflon	-4.0 kV
Astroquartz	-3.7 kV

50.3 Analysis. As part of the SCC protection program, an analytical plan for SCC shall be prepared and maintained. The SCC analytical plan shall be a detailed plan specifying the SCC analysis program that will be used to achieve conformance with the requirements in this appendix. The plan shall be subject to approval by the procuring agency. The plan shall be implemented to analyze the space vehicle design for susceptibility to SCC. The analysis plan should complement the test plan (see Section 50.4) and the analysis should generate data useful to identify susceptible design areas and locations for testing and to quantify representative test levels.

- 50.3.1 Analysis approach. The analysis should be inclusive of a modeling of the charging of the space vehicle by the specified environment as well as the competing effects of photoemission, backscatter, and secondary emission. Extremes in differential charging levels of the space vehicle and susceptible locations for discharges should be identified. Estimates of discharge characteristics (see Section 50.2.4.1) should be made for the specific space vehicle design of interest, including the actual materials and mounting configuration used in the design. A coupling analysis should be performed relating the EMI and structural replacement currents resulting from the discharges to electrical transients in internal space vehicle cables. In all cases, estimates should be made of the extremes ("worst case") magnitudes of charging levels, discharges, and electrical transients characteristics for the space vehicle design of interest. The analytical program should be made to complement the test program (see Section 50.4) for SCC effects on the space vehicle. this manner, test levels and test locations should be an accurate representation of SCC effects on the actual space vehicle design.
- 50.3.2 Analysis procedure. The following procedure should be followed in analyzing the space vehicle for effects from electrical transients induced by SCC. Any analytical

tools or computer codes used shall be described in the analytical plan and subject to approval by the procuring agency.

- 50.3.2.1 Charging analysis. The specified environment shall be used with space vehicle design features as primary inputs into analytical calculations of the extremes of differential charging for the spacecraft of interest. As a minimum, the analysis should determine:
 - the frequency of occurrence and duration of periods of high charging levels TBD (> 1000 volts)
 - 2. the maximum differential potentials and potential gradients expected
 - 3. the locations of large differential potentials and potential gradients on the space vehicle (candidate spacecraft locations for ESD tests)

(The NASCAP computer code, when validated, will be useful to this analysis).

- 50.3.2.2 Discharge characterization analysis. The characteristics of discharges caused by SCC are provided in Section 50.2.4.1 for selected material samples and configurations. These shall be used along with associated analysis of the specific space vehicle design of interest and with the charging analysis (Section 50.3.2.1) to estimate extremes of discharge characteristics expected. As a minimum, the analysis should determine:
 - discharge parameters (amplitudes, pulse shape, frequency content)
 - 2. radiated electric and magnetic fields

- 3. energy content of discharge pulse
- 4. potential discharge site locations (candidate spacecraft locations for ESD tests)
- 50.3.2.3 Coupling analysis. The results of the discharge characterization analysis should be used as source terms in an electromagnetic coupling analysis specific to the space vehicle design of interest. Estimates should be made of extremes in magnitude of radiated EMI and structural replacement currents resulting from the expected or specified discharges. The coupling analysis should then determine as a minimum:
 - 1. electromagnetic fields generated interior to the space vehicle due to ESD
 - 2. induced transient pulse characteristics (amplitude, pulse shape, frequency content) for wiring harnesses and sensitive circuits and electronic components
 - 3. identification of susceptible elements in electronic subsystems
- Testing. As part of the SCC protection program, a test plan for SCC shall be prepared and maintained. The SCC test plan shall be a detailed plan specifying the SCC test program that will be used to achieve conformance with the requirements in this appendix. The plan shall be subject to approval by the procuring agency. The plan shall address the test requirements and test methods for subsystems and systems as presented in the following sections. The test plan should be complementary to the SCC analysis plan (see Section 50.3). The plan shall be implemented to test the space vehicle susceptibility to the effects of SCC. Test procedures as presented in the NASA document, TBD (Design

Guidelines Monograph), should be followed where applicable. With the approval of the procuring agency, specific test requirements may be modified to be consistent with the contractor's space vehicle design. Supportive analysis is required to justify the reduction of any test levels below those specified in this appendix.

- 50.4.1 <u>Test Requirements</u>. The following SCC test requirements are applicable to prototype and flight model space vehicle subsystems and systems.
- 50.4.1.1 <u>Subsystem Test Requirements</u>. All spacecraft subsystems, components, and their interconnecting cabling shall be subject to the following test requirements.
- 50.4.1.1 1 Direct Injection. All space vehicle subsystems shall be tested for SCC susceptibility by the direct injection of electrical pulses. The test level shall be TBD (amplitude level) or a level 6 dB greater than the threat level as determined by analysis. The test level shall be subject to approval by the procuring agency. Pulse rise times and pulse widths are TBD (10 nsec rise, 2 µsec width), and the number of test pulses shall be TBD (30 pulses) at a rate of TBD (one per second) or may be established by analysis and subject to approval by the procuring agency
- 50.4.1.1.2 Critical Test Points. Injection points may be selected from subsystem box input cables or specific pin locations. The test must drive all subsystem electronic components. Injection test locations shall be subject to approval by the procuring agency.
- 50.4.1.2 System Test Requirements. The space vehicle system shall be subject to the following test requirements.
- 50.4.1.2.1 <u>Capacitive Direct Injection (CDI)</u>. The space vehicle system shall be subject to the CDI of electrical pulses to the space vehicle structure. The test level shall be <u>TBD</u> (amplitude

level) or a level 6 dB greater than the threat level for a blow-off discharge as determined by analysis and consistent with the specified discharge characterization (Section 50.2.4.1). The test level shall be subject to approval by the procuring agency. Pulse rise times and pulse widths are $\overline{\text{TBD}}$ (10 nsec rise, 2 µsec width) and the number of test pulses shall be $\overline{\text{TBD}}$ (30 pulses) at a rate of $\overline{\text{TBD}}$ (one per second) or may be established by analysis and subject to approval by the procuring agency.

- 50.4.1.2.2 Arc Injection. The space vehicle system shall additionally be subject to the arc injection of electrical pulses to the space vehicle structure. The test level shall be TBD (up to 200 amperes) or a level 6 dB greater than the threat level for a flashover discharge as determined by analysis and consistent with the specified discharge characterization (50.2.4.1). The test level shall be subject to approval by the procuring agency. Pulse rise times and pulse widths are TBD (10 nsec rise, 200 nsec width), and the number of test pulses shall be TBD (30 pulses) at a rate of TBD (one per second) or may be established by analysis and subject to approval by the procuring agency.
- 50.4.1.2.3 Critical Test Points. CDI test locations and arc injection points shall be selected based on an analysis of the space vehicle design for locations considered the most likely sites for SCC associated discharges. The CDI test must include at least one pulse injection to the S/C common ground structure, and the arc injection must include at least one pulse injection at the solar arrays (if applicable). All test locations must be approved by the procuring agency
- 50.4.2 <u>Test Methods.</u> The following SCC test methods are applicable to prototype and flight model space vehicle subsystems and systems.
- 50.4.2.1 <u>Subsystem Test Methods</u>. All spacecraft subsystems, components, and their interconnecting cabling shall be tested using the following methods.

- 50.4.2.1.1 Test Setup. Direct injection tests on subsystems shall be accomplished in a bench test. The contractor shall assemble all units and interconnecting cabling of a subsystem as closely as possible to a flight configuration. Each subsystem shall be tested independently.
- 50.4.2.1.2 <u>Test Conditions</u>. Ambient environment testing is adequate. The subsystem should be powered by batteries and operated in representative modes subject to approval by the procuring agency.
- 50.4.2.1.3 Test Equipment. A pulse generator capable of delivering the specified test levels and pulse shape (Section 50.4.1.1.1) shall be utilized for the direct injection tests. The pulse generator shall be approved by the procuring agency. Tests may take the form of single injection or common mode pin tests, or direct drive of box input cables. All subsystem response and circuit monitoring instrumentation and other test equipment shall be subject to approval by the procuring agency.
- 50.4.2.1.4 Test Parameters and Susceptibility Analysis. Crucial subsystem test parameters shall be identified by the contractor as measures of subsystem performance and as measures of susceptibility to the direct injection test. The subsystem shall perform to specified capabilities during and after the test. Test parameters and measures of subsystem performance and measure of susceptibility shall be subject to the approval of the procuring agency.
- 50.4.2.2 System Test Methods. The space vehicle system shall be tested using the following methods.
- 50.4.2.2.1 Test Setup. CDI and arc injection tests on the space vehicle system shall be performed with the system dielectrically isolated from the ground and removed TBD (several) spacecraft diameters from any metallic walls or large metallic structures. Space vehicle telemetry monitoring instrumentation and other test

monitoring equipment should be located in an electromagnetic shielded enclosure. The space vehicle shall be fully assembled and set up as closely as possible to its flight configuration.

50.4.2.2 <u>Test Conditions.</u> Ambient environment testing is adequate. The space vehicle system should be powered by batteries and operated in representative modes subject to approval by the procuring agency.

50.4.2.2.3 Test Equipment. Pulse generators capable of delivering the specified test levels and pulse shape (Section 50.4.1.2.1 and 50.4.1.2.2) shall be utilized for the CDI and arc injection tests. The pulse generators shall be subject to approval by the procuring agency. (Figures 50.4-1 and 50.4-2 represent preliminary schematics for performing the tests.) Test equipment shall be inclusive of system response monitoring instrumentation (all subsystem response monitored via spacecraft telemetry) as well as pulse injection instrumentation. All test equipment shall be subject to approval by the procuring agency.

50.4.2.2.4 Test Parameters and Susceptibility Analysis. Crucial system test parameters shall be identified by the contractor as measures of system performance and as measures of susceptibility to the CDI and arc injection tests. The system shall perform to specified capabilities during and after the test. Test parameters and measures of system performance and susceptibility shall be subject to the approval of the procuring agency.

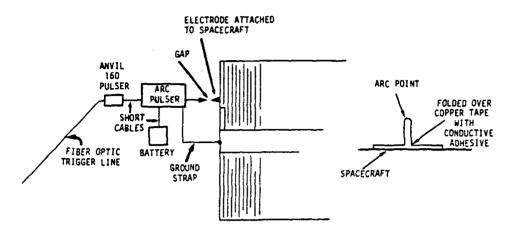


Figure 50.4-1 Arc Injection Schematic

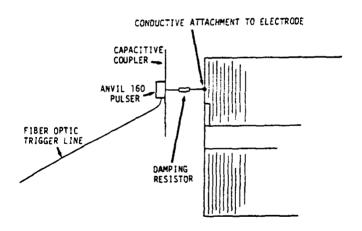


Figure 50.4-2 CDI Schematic

SECTION III BACKGROUND INFORMATION

1.0 JUSTIFICATION FOR MATERIAL IN SECTION II

1.1 Scope (10.)

The format of the Scope (10.1) and Application (10.2) sections are fairly standard. It is specifically called out, however, that the Spacecraft Charging Requirements Appendix is only applicable to vehicles operating in the regions of space where the plasma environment can cause SCC effects. It is, therefore, mandatory that these regions of space be clearly described with details called out in a reference document. The likely candidate for the referenced information is the final version of the AFGL Environmental Atlas. A statement of the applicability of the Spacecraft Charging Requirements Appendix should also appear in the body of the MIL-STD-1541 revision for completeness.

1.2 Referenced Documents (20.)

Documents included in this list are considered the essential documents currently required for a comprehensive understanding of the SCC phenomena, its effects, and approaches to provide protection to the space vehicle. There may continue to be additions and deletions to this list during the next year. Program offices should be allowed to tailor the level of compliance with the referenced material to meet their specific program requirements.

1.3 Definitions (30.)

The list of definitions and acronyms has evolved during the past two years as a glossary of terms specific to SCC that are not adequately defined in MIL-STD-1541 or other documents or have previously had ambiguous meanings. Dr. Alan Rosen (TRW)

generated several of the definitions and most have undergone a general review by the SCC community.

1.4 General Requirements (40.)

The intent of this section is to state, in general terms, the requirement to establish a SCC protection program. The program should be a combination of incorporating design guidelines and techniques, material selection, analysis, and test to assure the space vehicle will perform to specified capabilities in the SCC hazard. The plasma environment associated with the SCC hazard is specified in this section, and is based on NASA/AFGL preliminary inputs. There is no intent, however, to quantify the performance or the protection requirements in this section, but specifically, SCC analysis and test plans are called for. The detailed requirements are then left for the next section.

1.5 Detailed Requirements (50.)

1.5.1 Performance (50.1)

The precise details of performance requirements must be left to the procuring agency to define in the contract Statement of Work. For that reason, the terms "specified performance" or "perform to specified capabilities" are used frequently in the text. The contractor must address this specified performance in detail in his SCC program plans for design, analysis, and test. The material included in the Spacecraft Charging Requirements Appendix must be written so that it can apply to a variety of space systems.

The detailed requirements for electrical system/
subsystem performance calls for returning to specified levels
within a telemetry main frame period after the onset of a
discharge. The intent here is to minimize the loss of command or
data transmittal as well as the need for reconfiguring spacecraft
subsystems (clock and logic resets, attitude control, etc.). The
need to require minimal degradation in material properties for

thermal control, power, and structure subsystems is obvious. These requirements have been previously reviewed and deemed acceptable by spacecraft contractors and program offices.

1.5.2 Design (50.2)

The design requirements included are considered the basic essential requirements which must be implemented to provide SCC protection, and are considered unique to SCC as presented. The requirements for grounding, shielding, filtering, and materials selection are based on selected design guidelines from the NASA Design Guidelines Monograph (Reference 1). Note that it is called out that the specific design requirements shall be implemented and the other NASA design guidelines should be followed where practical. The text also allows, however, for the contractor to secure waivers from the design requirements if he can show by analysis or test that his design will not degrade if the requirement is not implemented. The analysis or test is naturally subject to the approval of the procuring agency. This is considered appropriate to allow for individual designs that are not amenable to the SCC protection features. Detail for the rationale for the guidelines may be found in Reference 2, "Design Guidelines for Spacecraft Charging Dossier - Volumes I and II", prepared by SAI for NASA/ LeRC, March 1978. A summary of that rationale follows.

1.5.2.1 Grounding

Justification for the grounding design requirements (50.2.1 and 50.2.2) is based primarily on information compiled previously by SAI for the NASA design guidelines documents. Tables 1.5-1 through 1.5-4 provide a summary of this information which was collected primarily from space vehicle contractors. The DC resistance level of ≤ 0.1 ohm for structural elements has been established as a practical requirement from the standpoint of fabricating grounds that will stand up through the vehicle life

Table 1.5-1 Structural Grounding Information Summary

SCHRCE	IN SIGN 11EN INSCRIPTION	NLEO/USAGE RATIONALE	FI IGHT EXPERIENCE AND PLIN DESAULE	11 5 1 1 1 1 6	Alial YS1S	LINTENSTREATION COMPLEXITY	DI STGN THPACTS	RELIABILITY	SIN PRANJ/NOTSSIDY(IQ
Stematy	Grounded basic structure, elec. Litral Lores grounded to struc- ture, hunycomb and facesbeets grounded.	Extension of EMC practices to ESD decign.	Extensive Dight experience due to HMC practices - grounding of rajor structures structural elements	Proconable DC resistance checks.	tittle azide from Standard BIL-SID 1541.	Standard.	Hinlmal weight Impact, little cost.	Gund.	Standard practices, not much analysis except for current IRE efforts. Flight exper- ience mounting.
S/C Design (General Info)	Courty the trically grounded structure, the trical grounding of all General Into expused conductors and conductive coatings over rewaining surfaces.	Rasic grounding philosophy, equipo- tential external S/C sur- face (primary face (primary face (primary face sur-	B SAI, Intelvat 1V. AIS 6 results reasonable, NS. 333 earth sensor fix.	Point to point count tivity verif, in lab. "few obms tik".	Cond. Costings bulk ress SN Holk tess SN Holk theses SN color cm ² (18ff criteria).	Some difficulties with cond. coalings, adhesives.	Can be coxtly, some weight impact (not severe).	Probably good.	Very generalized, not much analytical besting tobind design decisions. Repent specified resistances from 10 milliohm to several obms.
Ford Aerospace	laraday Cage, graphite/cpoxy -101, grounding bolts in alum huncycumb, copper wire in graphite/cyoxy joints.	As above.	Some, Intelsat V to 15 Resistance be flown.		t ittle	Not hard	Weight	Good.	General practices.
ਰ	Rivels through honeycomb long structural ground for all metal -2 binder, endlonds to neces- ary, hones bolled to structure, laste ground the <2.5ml for thissis, solar array drive shall grounded.	As almore.	Snon BSI, DSES 111. Grand revisition of Same. checks.	fand revistan e chetes		Standard 2.5 mil ground complexities (crimping, etc.).	Same cust, weight.	Grod.	Implemented well, reason- able analysts. Bee of Audine 600 and bow 19 for corrosion resistance.
Ī	'SCAISAI' model based on PPA Scatha design - electrically guounded main structure welded mesh, vetal shims, welded yound Straps.	As abuve.	N/A (In 1 year IBA/Scatta).	Rediated IME and corrent injection tests.	\$ 1	', Landar d	ke ight	Probably good.	See also reference summary 23 in S/C Bessign References, booms grounded via cable shields.
1	Rasic grounded structure, "all"	As above.	NIS 2.	Resistance checks.	Bite	Standard	He ight	fair.	Basic grounding necessitates - MIL SID 1541 followed.
2	Buses grounded to structure, -2 Sut, 2 points. Bulled structure.	As alove.	6PS - to be flows.	Road meter verification lest.	na Sto 1541	Stamlard	Minima)	Very good.	MIL SID 1541 guidelfnes.
the places	An chissis grounded to structure pear hox and brought to common sturtural ground point. Collect and a ground point. Grounded a luminum howeycomb. Colper wire early 1 foot.	As aluve.	Intelsat IVA and other spinurs vince 1970	M resistance.	NIC SIB 1541	Standard	The fine of	Greed.	Tem except lons.
E.	Ground all metal and dielectrics unelss 5 CV < 3 mJ. AV < 10 solt repirements. Metal unerts im bureycomb.	As almur.	Vojaner (NJS 22).	or out system or out of plane, prive parts in strong the control of the control o	nu Ste 1941.	pitticul to	fact, wright.	Good - veri- fication dur- ing assembly.	Excellent effort for a 4 month retrofit program.

PHIS PAGE IS SEST QUALITY FRANKLING PROM OUPY FORUSKED TO SEE

MLI Thermal Blanket Grounding Information Summary Table 1.5-2

RELIANTETEY DISCHALLUM/CLOUB NES	Unknown for Recembers to critically found the layers, perforation of its flight, seems on figure eritain assembly.	Sees reason. Interview information has many able but in design details to MEI ground GRID, unperven / 10 ohns seems obay. In space applications.	Unknown. Initial /// fix implemented, adequacy use tain but seemed to help based on anomaly reductions.	Unknown. Avoid exposed dielectric edges, general guide only.	Prubably good Film metallization at peri- phery is pt. of failure, bolt through all blanket barrs, washer covered, washer 2.5 lineal inches.	Unknown. General concrus, not much detail of thought.	Fair. Not ton suphisticated in approach but mry be fairly effective.	Unknown. Serus crubs, effectivomoss uncertain.	Paur Ground near middle of longest educ, perforated layers lest blankels replaced before Janesh.	Falr. Early attents questionable but long history of efforts.	Good. Grounding foil back layer for yerification shirlding.
DESTON	Some weight.	Minor cost Impact, small weight In- creases.	Small cost im- pact weight increase.	Cost, wright.	Cost.	Cost.	Cast,	Hinimal.	Rate complex than necessary.	Hinor cust and wright.	Hinor cost and wright.
DAPL FRENIALION CORN'EXITY	factort of in base. The design, moder- ate completely but becoming standard practice.	fairly easy if in- corporated early in design stage, diffi- cuit as "aid on" fix, remove wrinkles from blankets.	fasy if in baseline design.	As above.	Not hard, details undisclosed.	Not hard.	Not herd.	Rot hard.	7st refection of metallited Kapton due to < 500 A.	Rot Rard.	Rot hard.
ANALYSTS	if analysis appropriate, WAS similation extensive,	Very Hille dane.	Home bassa.	florer.	Pes, good analysts.	th L provides 	Ronet.	thme.	from but previous 73s refertion of desting teacher metallited Kapton (service) due to <500 Å, and discarded.	Burn.	fear.
11 \$1 1865	layer to layer the resistance cheeks during fab, blanket to structure res. these when wannied.	Pt. to pt. DC res, at ground bug becalions, generally no guarantee of eles, conflue- elly across en- ttre surfaces.	Pt to pt. DC rec'istance.	Honer,	Yes, reststance chects.	Or, resistance chek (fea obn acces (banket)	Singran neter Di rasistan e check,	M'resistane.	Sinstation at MayA/4 oft .	Of resistance on all layers each thur blanket is	Inner Tayers not cherbed.
FLEGHI EXPERIENCE AND PLREIMENNE	Jost berharing to gain expertence.	Several SSE movariation of All grounding, effective grounds not proven.	777, batest perfor mence seems obay.	Ser e.	Som BSt and DSCS 111 184.	CS satellite nato III ? Intelsat V	1511.	NIS-2.	6Ps to be flown.	All spinners since 1974 (Inc. 198).	Voyager (RJS 77).
NE LU/USAGE RALIONALE	counting all metal layers in M.E.	Eliminate Floating metal (large areas) near S/C surface.	As above.	As above.	As above, require torque mensur emensur ements found ton ground tents.	As above, Timit charging	As above.	As above,	As above.	As above.	As almon.
06 Steat Blan	Aluminus foll contacting each in layer, bolt to assure sufficient woodlade per layery, close out it has the contact the layer, shut wire to structure, bolt, minimum 2 or mane ground take per blanket dream thymning).	S/f Bezign - 241 grounding of metallized layers (unter layer, outer 2 fee eral info) layers (symphonie), or all layers).	M I grounding of top layer only, use 2 ml above foil, 3/4" whie, bunded allo eccelond 5/1, specer and holt to secure, at most 2 tales per blanket.	M.I. ground all layers recoverings	Alum, foll and recessed washer god, each layer, generally 2 or 3 gods, each blanket, 10 th wire to ground, ebjes folded, sewel, layed.	M I GND - use cond. M tape, in crishling of layers, GND Jweter perimeter (min. of 2 quounds each blankel) metal fastener to GND. "Gogy" blankets (clemylane 309).	Internation foll strip or washer; and washer; and bashers - each layer, held by boilt or button, min. I strap per blanket.	types tiped, rig ray routing of I	I point, I thinke to structure of edges, closed and folded, is mill Minchian, strips taped and grasset.	Interpret abundance follwith Arrivet, wheel and bother to structure. One 1/4" strip per blanket.	interleaved abminum foll with Asstaines, built and washers, when to studies and
4 lanks	. An east	S/f Besign (Ge mal Info)	3	· · · · · · · · · · · · · · · · · · ·	3	four Aeruspy e	Maklimbheed	ž		:	£

Table 1.5-3 Thermal Surface Grounding (Excluding MLI Blankets) Information Summary

Statiske	FOT (514 7 M)	METHON SASE	Algert Explanars Ann Perconsisses	(8118)	ABN (S15	Parentanton Carlexie	DH S FOR	RI I IAR II I I I	STR JUDGA STREET STOSTE
K et magnet	Increment conductivity of surface dielectric materials; con- ductive transporent costings, paints, adhesives, stiltes elott, wire mesh, and interconnection techniques.	control space raft surface by lappe and help and help property or provide curlipotential surface for experiments.	Bostly to be flow except for paints.	Postly math matche sivila tion tests.	tittle coupt for mitorials dovel openit efforts.	Ranges from stand and for paints to complex for OSR and subar cell cover interconnection.	Can be high cost (inter- count lines) and weight (\$iller cloth)	tony term op tited and el ectrical sta bility of most techniques is generally un-	AMI development progres should hereby entertals selection, rettaility, and stability in this ares.
S/C Design (General info)	Combic tive contings, grounded metallized surfaces on OSE's, use of cool, adhestive, meshes, cond. paints, silica fabric.	Baste elec. grounding of All exterior conducting elements.	Several features tried in space applications, no guarantees of perf. adequary	Pt. to pt. 18: reststance checks, soro laters, simila- tions.	tittle or more.	Some features very complex, mush bond into may be especially difficult.	Can be very costly, meshes can have sig aificad weight.	Unbussa for most features.	Space environment Integrity of many items (roud, cortings adhesives) still uncertain.
E 2	Painted surfaces.	thermal con- trol (little charge baildup)	Ves, e.g. 291, 5116 can tests, quantification	GND tests, quiotifiative charge levels,	Bun.	In current use, standard,	littie.	Good.	Outgassing problems, non- conducting substrates (Timited test data).
	Comfortive overcoats,	GIB surface.	Yes, e.g. 160 (Helios).	Aut a temporte	Mane.	Very complex.	Exponsive.	Poor.	Insufficient full mission testing, aut help subsurface chases buildons
	Silica fahric - steel, C or Al Interwoon.	Control of chariling < 200 volt levels,	Mane,	Sov GF	See GL.	Not hard to fabri-	Cost, weight.	Excellent.	Required use for exp. sated lites where GNO surface, very low potential diff, required.
Compare	Cond. adheritors.		with Consol.	Tes (grownt).		Quest tomable.	111116.	fair.	Unickness may be important.
	Kaptini tapr (combictive variety) Brook up Targe area Shahimed Kaptini sur fares.		Rum:	Remr.	1	But hard.	Hule.	Unknown.	Try to limit discharge levels
ĕ	Astropoutz (silica fabrics).	All over ant. Shrouds, spec- lal applica tlons.	Soon on RSE, DSCS TH.	.: 3.	Yes.	Standard techniques at GF.	Meight, thermal properties	Good.	Seems sultable for many applications, needs desiring that desiring
	Chamfer edges on OSR mirrors.	Cond. coal lings grounding in provenients.	Ro.	Stere.	Ro.	Can be complex.	Cast \$9 per Cover	Prohably good	Probably good (Sev. Maturials section also)
Rasa/Goddard	Gold grid mech on Teffon outer Tayers, 5 Inch specing, 1200 A. .02 .03 Inches grid width	AV control for experi	fstt.	41111		Vers.	Cost	Uncertain, probably a.k.	ESCE experiment criteria < 1 volt AV.
	USR solder weld tab to cond. Chafe-I mirrors, cond. epoxy dab. silver wire spring attach.	- Louis	15f1.		-X-	Tes.	Gost.	As above.	Experiment repaire offs.
	Combi tive stricate paints.		ISIF, SCALINA.	Spire struta tion testing & la situ, con tactors con	Separation of the separation o	Standard for still cate prints.	Same - thermal design affected.	fair.	Aug ten high far - b yeir Synchronous appilication.
21.5		1	T	T		1			

PROM COST FORM ISEST QUALITY PRACTICABLE

Table 1.5-3 Thermal Surface Grounding (Excluding MLI Blankets) Information Summary (Cont'd)

. source	DESIGN LIEN DESERPTION	RLED/USAGE RAJ 100A) E	FLIGHT EXPERENCE	H STERE	Alial 1985	HALLEN RIALION CONFLEXITY	DF S1GN INPACTS	RE1 [AB11.11Y	Stransportering
ī	GP's no OSR's, ungrounded thermal louvers, 34 white vel- vet point on back of solar	Standard ther mal surfaces - damage expect-	GPS to be Nown	louvers tested little at teRC. fluttering	HHDe retur	Standard.	Mone - Ru design Changes	Poor - anten nas & fouvers will arc.	Grouding towers would im pact performance.
Mugher	3		Наис.	ohverved. Simic (at Matibu).	- 1G F .	Not hard.	Limited low us surface materials	Unknown.	Not much change in thermal surface decign on spinners due to solar exposure " once per socund.
	05R - considering income! back with slightly conductive adhe- sive.	Control OSR arcing.	Hone.						
	's inch hex mesh bonded to front Break up tarye surface Kapton. Tric surface.		Ploneer Venus to be flown.						the state of the s
ž	Paint on aluminum face sheets, ungrounded 058's and louvers.	Standard thermal Con trol surfaces: no domage experted.	MIS 2.	Monte.	Fug.:	Standard.	None - no design changes	Poor	indicate med for major decign changes.
š	Vehicle exterior almost all con faperiment du tive. Sheldahl black Karton vehicle - blanket (2.3 MH to ground). needed AV Sasil deteries okay if volts.		Voyayer (MIS 7/)	Simulation texting of piece parts.	Extensive matrix of arc sources versus chault trans	Not hard if included of in original design.	Some of these techniques could have severe themal impact of synchronous.	Good - con- stant verifi- cation during assembly.	Carette explosition of all sufface materials but Voyager Is a deep space vehicle. Different techniques may be needed for synchronous.
	No solar crils (uses RIG). Conductive coallings on transparent optics.						·		
	Paint on dielectrics overlap to computing to computive grounded areas (Finch black paint).								
	Radiator - white paint Instead of Teflon.								
	*Astromost - metal knuckles grounded, cable wrapped with carbon filled Teffon tape (AGD KUPT)								

THIS PAGE IS BEST QUALITY PRACTICED.

Table 1.5-4 Additional Grounding Design Items Information Summary

SOHRLE	DESTOR LIEN DESCRIPTION	NE E D/USAGE RATIONALE	FLIGHT EXPLRIENT	LE ST 1846	AIM YSTS	HAT FRESHALING COMPLEXITY	DESTAN IMPACTS	REL TABIL 117	DISCUSSION/CORER NIS
Sumanify	Ground all metal, multiple point grounding to structure, slip ring ground path across spun/drspun interface.	Grounding practices be- yond standard EMC.	Present and future flights, not much in past.	Nichal efforts	Little aside from Hit-Sto 1541,	Hindmal efforts Little aside from Standard if care is HILSTO 1541. Caten to identify all wetal early in design.	Minor.	Good .	Good EMS practices, corrently required for all spaceraft
S/C Design	Ground aff cable shields, all weld areas > 25 cm², ground wiring for all units, sifp ring carry ground lass through bear- ing assembles.	Additions to overall grounded structure.	Several SC, basics to good EIC design.	Generally not muck done be sides for to pt Of resistance cleaks at var- four stayes.	titte or aant.	Mart simple and standard.	Minur .	Usually good to excellent.	These items are the basics of sound ffly practices and are generally considered necessary for all S/C systems.
ford Aerospare	Stayle pt. GMO returns, 1K - IOK to between signal/chassis ground	Proper ground Ing practice.	Yes, Intelsat V to be flown.	fill testina		Standard.	Nimer.	Good.	Good FMC practice.
3	Neitiple GRIOS < 1 ms on low level digital logic.	Protect sen- sitive cir- cultry.	Soon DSCS 111.	Bard to do	Unhnown.	thy be difficult.	Not easy to measure.	Unknown.	North investigation.
	Signal/chassis GRUOS brought to bux connector - critical analog circuits. GRO wire carried with signal wire, multipoint drifts signal elecs. herress shields grounded to box and county tor GRO.	Good EMC practices.	As ahive.	GRIID checks.	- 1111e-	Standard.	early in design.	Good .	EMC standards Implemented well.
ē	All cable shields ground at bith ends except some on solar array (28v wire).	Ground everennal metal.	GPS to be flown.	Probabily.	Nil & 5087	Standard.	Minimal.	Gaut.	External shields anly MII 8 5087 grounding spec.
Maghes	Signal line grounds in each box Lied to chassis, ground lines bought across BAPIA thru sifp Pings, residual miltiple point ground near BAPIA.	grounding methods.	Must HAC S/C pust 19/0.	Olm meter ground checks.	Hi) Std 4544.	Standard.	Min jeal .	Generally good.	Latest S/C (Int. IV.A. etc.) Have BAPIA ground ties to structure nest BAPIA, no long runs, in harness. Sepration of powers and signal groun's s good FMC practice.
¥	Single path grounding with net- works to sturture. Some Isola ben networks. Signal and power can be in some network. Short ground leads from floating senson heads.	General grounding methods.	Voyage (NUS 77).	ground plane, and place put.	Hit Is of are	Standard.	Minimal.	Good .	Standard design, tes's and matrix analyses indicated no problems.

MIS PAGE 15 BEST QUALITY FINAL ALLEGA

and lend themselves to easy bond meter verification tests. The requirement for grounding all elements exposed to the plasma environment and all with ≥ 25 cm² surface area is unique to SCC. Smaller areas, not exposed to the environment directly, should not have sufficient capacitive energy $(1/2 \text{ CV}^2)$ to contribute any discharges of significance.

The requirement for the grounding of their conducting surfaces, especially multi-layer insulation blankets, is also unique to SCC protection. The DC resistance level of <10 ohms is amenable to several methods of fabricating and testing the integrity of the ground. The recommended number of ground points on conducting surfaces is based on the basic reliability of the bonds in the specified SCC environment (there is some spaceflight experience for this).

1.5.2.2 Shielding

Justification for the shielding design requirement (50.2.3) was also based primarily on information generated in discussions with space vehicle contractors. Tables 1.5-5 and 1.5-6 summarize this information. The level of 40 db shielding attenuation of EMI (100 kHz to 1 GHz) is based on typical shielding provided by spacecraft structures and electronics boxes. The EMI frequency range covers the full spectrum of that expected from SCC discharges. This level may change significantly when a good representation of discharge parameters and EM field characteristics are available (end of FY81). This design requirement will then be uniquely related to SCC discharges and realistically expected EMI levels. It should be noted that the complete shielding of cables external to the spacecraft structure (Faraday cage) is recommended. The contractor is allowed to verify the shielding by test or analysis, while the procuring agency has approval authority over the technique selected.

Table 1.5-5 Primary EMI Shielding Information Summary

100

SOBP. 4	DESIGN LIEN DESCRIPTION	MED/USAGE RATIONALE	AND FIREUPTIANCE	981 85 31	AUNI YSIS	CORNTEXTOR	DESTGN IMPACTS	REI LABIL JIY	DISCUSSIBA/COCH MIS
Source 11 y	Faraday cage, EMI tight electronics units, penetrations shielded.	Attenuation of RF, EMI disturbances.	Some in pack, must experience will be on current programs.	Standard IM: testing, HII-Std-1541,	Primartly attenuation calculations.	Standard.	Primarily weight.	facellent.	Vacuum depusited aluminum (VOA) is not an adequate EHI Shield. Aluminum honey-comb can have some effectiveness.
S/C Design	Faraday cage decign and electronic unit this tight enclosures, provide 40 to 50 d8 attennations, shelding of powerrations, use of EM baffling.	Attenuation of RF, EHI disturbances.	Unit shielding standard practice, some destans approaching fara- day cage in use.	Standard FMC testing performed.	Calculations of attenuations for specific shield in configurations, elections, also depth calculations.	Design as part of basic structore to facilitate imple- mentatin.	Can be severe weight impact.	Generally excellent.	Should be included as part of baselind defign. Faraday cage enclosures from two mils to 50 mils recommended.
Ford Aerospare	Faraday cage, all cables, harnesses, shielded.	EMI shield- Ing.	Yes, Intelsat V to be flown.	i itte.	Yes, attenustion and coupling calculations.	Standard.	Weight.	Excellent.	Includêd in baseline desiyn outside boxes only.
Ġ	Baste box - (50 dB) 30 mil alum. (cond. (Inish). Faraday cage - 05CS III 30 penetrations (40 dB)	As above.	Soon, ASF, DSCS III Yes, attenua tions checke	Yes, attenus tions the ked.	Attenuation catculations.	Standard.	Weight penalty can be severe.	fxcellent.	Analysis and test approach gund.
in the second	"SCATSAF" made! based on MW SCATIM design - Faraday cage, sheldel penetrations (brail or conf. tape), top cavity closmut,	As above.	M/A (In 1 year MM/Scalid)		Yes.	As abuve.	Weight.	Prohably good.	Combined test/analysis program.
ī	Electronics bases Interior to aluminum haurycumb structure, apertures sealed with RFI gas- kets or hanrycumb.	As almve.	MIS-2	Hi Std 1541	Unknovot.	Standard.	Weight.	Probably good.	May have shielding details which were not warried, strict fill requirements were supposedly followed.
ž.	20 mil alum, faraday caye ex- cept v k antoma clearance (covered with M.1) 50 mil electronics hoses.	As above.	GPS to be floan	Unknoss (pro bably Ril Std [541]	Unit secon .	Standard.	Weight.	Goorl.	Probably Mil Std 1541.
Mayber	Mo intential faraday cage but recommends it to be done, generally 40 mil atum, elec. buses.	As above.	All IMC S/C post 1972	Hit Std 1541	Httle.	Standard.	Weight	Tat.	Spinnor design not readily amenable to faraday cago.
Ξ,	faraday cage decign - 2 mil aluminan full sheets in regions without aluminan face sheets.	As above.	Voyages (RJS 77).	MIT SIG 1541.	Ves, including model to contest of accounter.	Rot hard.	We fight.	Probably good.	Analyses to determine retor- fit needs. Scientific vehicle with AN < 10 volt requirement with conductive exterior.

Table 1.5-6 Additional Shielding Design Information Summary

S. PHINES.	DESIGN LIEN DESERIPTION	NE ED/USAGE RATIONALE	FLIGHT EXPERTMENT	11 51 1116	ABITSIS	IMITEM NIATION COPILITIE	DESTON IMPACTS	ארר ועטור ווג	DISCUSSION/COREW NIS
f arrang	Cable shields, connector caps, Rf, unternal shielding, foil shields ing, where Rf, other incidental shields.	Rf , fMf shield ing.	Some past and many current missions.	Standard PPC. Nil Std 1511.	Attennation calculations.	Standard.	Weight can bu- severe.	Excellent.	Unshielded external cables should be filtered upon entry into the spacecraft.
S/C Decign (general info	Cables, terminators, connectors, freathroughs. Inicians of shielding application dependent, generally equiv. Of several mits of alum. Is acceptable.	RF, EMI sheld ing for slynal power, grunnd lines.	Several S/C where required for EM. design Integrity.	Standard FW. Lesting per Council.	Attenuation cal culations.	Officult (f not planned in early design.	Can be severe weight peralty can impact rework altowpts.	ecellent.	External (outside of faraday cage) cabling, etc. should be shielded, internal is optional depending on applications. Some double shielding recommended.
ford Aeruspine	Harmeses, cables connectors	As alwive.	Yes. Intelsat V to be Clown.	Standard.	Miktiman .	Mut hard.	Weight (little). Excellent.	Excellent.	Outside boxes only.
3	Naturates on exterior 2 mil copper foil on DSLS 111, GND shield at both ends.	As above.	Soon - BSF, DSCS 111	Some .	res.	Mot hard.	Wright.	Excellent.	Standard shielding, longi tudinal in 11u of spiral shields implemented (exter- nal shields only).
Ē	"Statsal" model based on MMA. MM design, alon, cap on bluck- ling diodes, all external and lingrenal system wire harmsses shielded, alon, Golf Inside overall shield, grounded to anday cap. (braid soldered under foll), pickup cables shielded.	As above.	WA (In 1 year WA/SCATIIA).	. Tes.	165.	As allove.	Neight.	Pruhabiy O.K. quad.	Antysis/test program should provide nerskel information on effectiveness.
ž	faternal cables shielded, shield As above. goded, critical interbox wiring shielded or filtered. Harness routed to spaceraft interior.		NIS-2.	Hil Std 1541 testing only.	Unit moves .	Not hard.	Weight.	Probably okay.	Supposelly strictly followed HIL-Std 1541 RT, FHI replicements.
2	All external cables shielded except some on solar array. Substructs are shielded and closed. Exposed connectors are capied.	As above.	GPS to be flown.	Frobably Ail Std 1541.	Hab newa.	Stambrd.	Weight.	Good.	SGFAB design philosophy followed.
Muphos	The only harness shields are metallized 2 mill Kapton on external wires.	Environment.	A11 HAC S/C post 1970.	8/A for 150.		Standard.	Minimal	N/A to ESB.	Not well protected, water dependent on filtering, circuit profection. Michael recommend avaiding unprotected wires man 5/C periphery.
<u>s</u> ,	2 mil aluminum foil sheets under As above. PLL. Foil wrapped cables with Elec.	As above.	Voyager (RJS 11).	Mil Std 1541.	Yes.	Rot hard.	Helijht.	Good.	MI Is not an adequate shield

1.5.2.3 Filtering

Table 1.5-7 presents a compilation of design information relating to SCC protection through filtering and the use of components and circuits not sensitive to ESD generated transients. The use of filtering is intended as a design requirement for sensitive circuits and components. The application of filters must be consistent with the transients expected (transients with frequency content up to 100 MHz are expected for SCC and observed in tests and flight data to date). Estimates of the pulse shape have been made, but the amplitude level remains TBD (could be > 100 amperes). The discharge characterization along with representative coupling calculations for generic space vehicle designs is necessary to provide adequate justification for the quantification of the filtering design requirement. The SCC associated discharge characteristics (Section 50.2.4.1) should be available by the end of FY81 and will be incorporated in the next update of this document.

1.5.2.4 Materials selection

This is a "common sense" type of requirement, but should be included to direct contractors toward materials selection specifically to avoid SCC effects. Naturally, there are "drivers" in the space vehicle design that demand the use of certain groups of materials, but care in their application can minimize the SCC/discharge effects. It would be impractical to have unique lists of materials that "can be used" and "cannot be used" because of the variety of designs and needs for materials. Tables 7.1-1 and 7.2-1 in "Engineering Analysis Interim Report", SAI CDRL A007, 31 March 1980, summarizes materials development and characterization information pertinent to the material selection process unique to SCC. AFML documents regarding SCC materials applications are specifically called out. The requirement for test or analysis of selected materials to determine their charging and discharging characteristics can also be met by a knowledge of

Table 1.5-7 Additional Electrical Design Information Summary

1 tallets	DESTAN LIEN DESCRIPTION	ME EU/USAGE RATIONALE	FLIGHT EXPERIENCE AND PERFORMANCE	1651 (196	ANAL 75 I S	CINEST NIVITON	DESTOR IMPACTS	REI IABII 11Y	DISCHSSTANGCARN NIS
Starem 11 y	Filters, clamps, wfring, cir Electronics cuit decign, companent usame, protection freshe routing, other electronics (S) efforts. design lices.	flectronics protection for ESB efforts.	Beginning to col- lect information on current.	Ast done by JPt. Mitte otherwise.	tittle, some for specific applications.	Difficult as re- trofft, some be- coming standard.	Weight, cost.	Grad.	Bushicidad external cables should be filtered. Twisted pair wiring design is effective.
S/t. Besign (general Into)	Use of components, circuits not seastly to ESD transfents, use of filters (and ferrite bads) to remove else, transfents, lents, general concern with some logic, memories, clamps, relays, etc., binimam bundhalth in circuit designs, careful routing of cables, redundancy of design	Use Insenst- tive compon- ents (to trans- lents) or Fil- ter transfert pulses or pro- per circuit design es	Scattered flight data available, no complete picture of ESB response performances, some indications of filter effective ness.	tittle or none to ESD trans- fent Tevels, standard ENC Testing only.	little or name.	Can be difficult, lots of paris to check, may Involve considerable cir- cuit redesign.	High attriliou rates of com- poments, cost impact and fabrication delays.	Probably only fair due to high wari- ability with- in component type.	some simple filter Incorpur atton is appropriate for specific applications, cherking out all circuits and components may be too much to ask. Getting warn- thy flays early to electron- fics designess can help a great deal.
Ford Aerospis e	Latching relays, no CMOS.	Electronics		THE G.	Compline calen lations.	Rune .	Weight, power.	Good.	Use heavy components, avoid sensitive electronics for some applications.
ĕ	Clamps on sensitive circuits to prevent latch up, twisted pairs.	As allove.	Sour - 85F. 05C5 11f.	Бенне .	1.16ths.	Mostly standard.	Weight, cost.	Good.	Marthwhile to implement in specific cases.
ž	Must wires are tulsted shielded pairs. No line filters, Solar power filtering in power con- ditioning electronics.	Circuit design to sign to address ESU requirements.	GPS to be flown.	Unit novm.	Brknem.	Standard.	None.	fatr.	No design change for space- craft charging.
Mayla:	Imisted or twisted shielded pair ground returns. Some REI Filters and Ferrite boads. Short carefully routed cable runs. Carefull miring within buxes.	As ablove.	Intelsat IVA, Marisat.	Ves to some applications on flight subsystems.	HILLE.	Hinor.	Minor cust.	Fair.	Recomment high impostance be tween power and ground in- cluding high frequencies, interior bax design excellent from general EMC standpoint.
Ę	RAC filters, diode clamps, current limiting resistors, than the filters. Metal coun- with spring on untilited dis- convert. Meight penalties pro- yent use of heavy components for electrical hardwing.	Retrofft de- sign to pro- tect against ESD effects.	Voyagrr (RJS 11)	ground plane, and place and place buts in class ber.	Yes, for bolling mobile for effects of air sources on cfiritts.	Officult as a re trofit, otherwise not hard.	Neight, cost.	Good.	Concern about electrical stressing of components in system testing.

"past performance" of those materials previously space qualified. The data base of SCC effects or materials is generally available to contractors. The expected extremes in magnitudes of differential potentials (50.2.5.1) should be available during FY81 and will be incorporated into the next update of this document.

1.5.3 Analysis (50.3)

The inclusion of requirements for contractors to analytically determine the susceptibility of their space vehicle designs to SCC has been the subject of debate. Analysis requirements (Section 50.3) have been included in the Spacecraft Charging Requirements Appendix for completeness. It is SAI's recommendation that these requirements be included in the final revision of the MIL-STD-1541 Appendix since a comprehensive SCC protection program should be inclusive of design, test, and analysis. The test and analysis programs should be made parallel and complementary.

1.5.3.1 Analysis approach and procedure

The actual method and depth of analysis has been left to the contractor. This is necessary due to the variety of space vehicle designs and analytical tools that can be applied (see Table 1.5-8). In his overall SCC protection program, the contractor should be able to balance efforts in design, analysis and test applicable to his space vehicle, and result in a comprehensive, cost effective, effort. If, during the next year, specific analytical tools (computer models and analytical codes such as NASCAP) become validated and are of practical use in this analysis, they will be individually required for application.

The basic concept in the analysis approach and procedure is to utilize the specified plasma environment and characteristics of discharges and transient pulses directly applicable to the space vehicle design of interest. This information can then be used to:

Table 1.5-8 Summary of Analysis Tools Applicable to SCC

ANAL Y TICAL AREA	MNDEL /100L	ANALYSIS APPROACH AND RESTRICTIONS	VAL IDAT ION STATUS	COMMENTS/APPL ICABIL 117
SPACE PLASMA ENVIRONHENT MODELS	1) AFGL ENVIRONMENTAL ATLAS (PREL IMINARY)	1) 4 MOMENIS (number density, number flux, energy density, energy flux) provided for preliminary PTH-2 data base (44 days) for plasma environment 100 eV - MeV. Correlations with local time and magnetic indices previded. Can be formulated for use as input to sheath/charging mucels. Data base currently limited and blased toward periods of low charging on	1) Basically consistent results between SC5/SC9 data on P78-2 and with previous ATS-5 and ATS-6 data. Needs larger data hase.	1) Needs to include definition of space applicable for SCC effects. Formatting of cutputs in histogram fashion is useful for contractor use of the data. A clear and simple specification of "worst case" environment is necessary for procuring agencies to include in SOMs.
	2) Others: - Labiey model - NASA/LePC spec - TRW model - AFGL preliminary models	2) Restrictive to specific applications. These models have limited data bases which are exclusive of 178-2 data. formats for presentation of the environmental parameters are varied and tailored for specific use.	2) Self-consistent with individual data bases; not very consistent from model to model.	2) Applications severly limited. Not recommended for general use.
SHFATH/CHARGEING Mensels	1) MASCAP (MASA Charging Analysis Program)	1) Poisson/Vlasov iteration in three dimensions. Analytical representations for photo- and secondary emissions are questionable for all applications. Level of S/C geometry modeling is good. "Zero" dimensional version (MAICHG) is useful for simple applications.	selected material configurations. Configurations. Currently heing applied to P78-2 to compare results to space data.	1) The most comprehensive of charging models yet developed. Needs further validation. May have limitations in applicability due to expense of set-up and computer running time, and strong dependence on accuracy of input parameters.
	2) Equivalent Circult Models	2) Lumped element electrical model of spacecraft with plasma currents as current sources. Illumination in level of detail of spacecraft design in model.	2) Not validated. Should be applied to P78-2 and compared to NASCAP predictions and space data.	2) Easy to model, inexpensive to run. May be extremely useful to estimate "worst case" mignitudes of charging for generic and specific spacecraft designs. Should be compared to NASCAP to check accuracy of results. Good engineering tool.
	3) Others: - Lee Parker - Af(3 - Laframhofse	3) Numerical or Moute Carlo solutions for simple geometries (cyladrical and spherical). Limited applicability for real space vehicle applications.	3} Limited comparison to space data (not P78-2)	3) Geometry restrictions too severe. Primarily useful for scientific analysis.

Table 1.5-8 Summary of Analysis Tools Applicable to SCC (Cont.)

COMMENTS/APPL ICAR IL 1TY	1) Description of physical processes leading to breakdown only. Not applicable to use for space vehicle analysis.	Peak EM field amplitudes have bren measured for dicharges from typical S/C materials (Kapton, Teflon, OSRs). Applicability to actual S/C configurations is questionable.	for selected material applications and characterization of discharge narameters. Magnitudes of parameters measured were very dependent on experimental setup.	Direct applicability to S/C Charging Standard in areas of analysis and tost. Crucial to determine reasonable test levels and adequate discharge simulation for test.
COMMENTS	1) Descript leading applicab vehicle	2) Peak EM field been measured typical S/C m Teflon, OSRs to actual S/C questionable.	3) Some utf for sele tions an discharg of param	4) Direct a Charging analysis determin and adeq for test
VAL IDAT ION STATUS	1) Limited, but consistent with some empirical data	compared to space data. 2) Consistent with SRI test 2) Peak EM field amplitudes have been measured for dicharges frompared to space data. 2) Consistent with SRI test and SIC configurations questionable.	3) Based on empirical data, hypothesized mechanisms.	4) Comparisons will be made 4) Direct applicability to S/G to P78-2 discharge data Charging Standard in areas as available Crucial determine reasonable test land adequate discharge simu for test.
ANALYSIS APPROACH AND RESTRICTIONS	1) Physical model of discharge initiation process, "avalance - induced arc discharges"; electron distribution is high field conduction bands, electron multiplication by avalanche, evolution into streamer, 3-0 propagation, current flow, charge release, temperature rise at breakdown. Limited in discharge pulse characterization.	2) Measure of transient electromagnetic fields accompanying discharge. Related to structural current flow on spacecraft. Also includes phenomenological model of EM discharge, temporal behavior of charge motion during discharge.	3) Relates empirical data to measure of blowoff peak current and total charge. Some limited relationship to sample areas also. Some description of blowoff electrons and ions available.	4) Will compile discharge data on various S/C materials, define functional relationships between key parameters, extrapolate to representative plasma environment; prepare a discharge source specification and relate source to CDI and are injection tests
MOEL/100).	1) BEERS DESCRIPTION (Physical model of discharge initiation)	2) SRI, BEIRS [Phenomenologica] model]	3) OTHERS - BALMATH - TREADMAY - JAYCOR - IN AMD MOTORS	4) SAI, BEERS (Discharge characterization -not yet funded)
ANALYTICAL AREA	D I SCHARGI CHARACIT R ZAF IONS			

(Cont.) Summary of Analysis Tools Applicable to SCC Table 1.5-8

	MODEL /TOOL	ANALYSIS APPROACH AND RESTRICTIONS	VALIDATION STATUS	COMENIS/APPLICABILIIY
1) IRT (SANER CODE)		1) 3-D Maxwell equation solver, finite difference computer code, used in coupling analysis; directly applicable with minor mods to SCC.	l) Partially thru TIMKSAT, SCATSAT tests/analysis	1) Being evaluated for applicability by use with SCAISAI electron irradiation tests at NASAI-RC. Will provide direct comparison of coupling code predictions and test measurements. Good potential utility to SCC analysis.
2) SGEMP codes - FAI-3D, MAD(SAI) - MEEC (JAYCOR) - DAVID (MRC)	0(SAI) OR) J	2) 3-D finite difference EM calculations. Designed for use in SGEMP analysis, could be applied for ESH coupling Excellent for short-time response analysis.	2) Not for ESD	2) Codes are state-of-the-art for SGEMP analysis. Can predict response of simple geometries fairly accurately. Need alternative for long time responses due to computer mining time.
3) OTHERS - SEWCAP (TRN) - TEHCAP (RADC) - TSPICE - SCEPTRE	. 9	3) Frequency domain or general purpose circuit analysis codes. SEMCAP. IEMCAP designed for EMI, not transient analysis; others may have problems with multiwire modeling.	3) Not for ESD, but general use is wide- spread	3) SEMCAP has been applied for JPL Voyager programs and ISPICE for Hughes Pioneer/Venus charging studies. Should be used for P78-2 analysis to compare to SCATSAI results and flight data.

- o identify susceptible areas in design (structural and material configurations, grounding and shielding techniques, wiring harness layouts, electrical subsystems, components, etc.)
- o identify candidate locations for discharges (inputs to test program plan)
- o identify appropriate ESD test levels (inputs to test program plan)

It is evident that the analytical activities are important to verification of design for minimal effects from SCC and necessary to properly architect a meaningful test program. This is the basic justification for including the analysis section in the Spacecraft Charging Requirements Appendix.

A summary of analytical models and computer tools with applications towards SCC analysis is provided in Table 1.5-8. More detailed descriptions may be found in Reference 2 and an up-to-date status on model applicability and availability is presented in Reference 3.

Included in the following Section 1.5.4 on testing, various approaches (see Figures 1.5-1 through 1.5-4) are presented for a joint analysis and test program. The level of testing required can be directly related to the amount of supporting analysis implemented.

1.5.4 Testing (50.4)

The testing requirements in the MIL-STD-1541 Appendix for S/C charging are essential in providing the bottom line determination of the space vehicle susceptibility to the phenomenon. As presented in this version of the document, the determination of test locations and test levels depends

significantly on the analysis performed by the contractors. It is considered too stressing to demand that "worst case" test levels must be applied to all S/C designs. Indeed, the necessary justification for recommended test levels is not yet available in the SCATHA program data base. If during the next year, more justifiable and generally applicable test levels become available, they will be given a stronger emphasis in the next update of the SCC Requirements Appendix. The test requirements and test methods included now in the MIL-STD-1541 Appendix (Section II) reflect the best state-of-the-art information currently available with a strong emphasis on "practicality" of representative testing.

1.5.4.1 Test Requirements

Subsystem test requirements are focused on a direct drive of subsystem boxes by electrical pulses representative of transients expected from discharges. There is really no justification for an amplitude level at this time and the contractor can estimate that level (+6dB) and locate critical test points by analysis of his design as discussed in Section 1.5.3.1. If further information becomes available during the next year, a more justifiable maximum level will be included in the test requirements. Reasonable approximations of the time domain waveform of transients are now available and are reflected in the pulse shape estimates. There is really no rationale that can currently be applied to the pulse number and rate. A generally acceptable industry standard is provided.

System test requirements call for both CDI and arc injection testing. The intent is to have the space vehicle respond to the test in a manner similar to that for a blow-off and flashover discharge in space. Again, test amplitudes and locations should be determined by analysis due to the lack of refined quantitative information at this time. The same comments as for subsystems apply for the pulse shape, number, and rate.

The susceptibility of the subsystems and system must be carefully measured against pass/fail criteria for the tests. These criteria have to be carefully derived from subsystem/system performance requirements and must be mutually approved by contractor and procuring agency in the test plan. Tables 1.5-9 and 1.5-10 provide background summaries from the various test programs studied in establishing test requirements as well as the following test methods. The bases for the final test procedures will evolve from the IRT SCATSAT test program.

1.5.4.2 Test Methods

The test setup, test conditions, test equipment, and supporting analysis were derived from the test activities summarized in Tables 1.5-9 and 1.5-10. The contractor is allowed flexibility in designing his own test to meet the test requirements with approval authority to the procuring agency. It is felt necessary that these tests draw significantly on the results of the analyses efforts (Section 1.5.3).

The EMI test requirements and test methods called out in MIL-STD-461A and MIL-STD-462 are very specific for the conducted emissions and radiated emissions referenced. It is naturally the hope that the ESD test requirements and test methods can some day be made specific, but currently the information is not available to quantify the test levels and pulse parameter characterization required. It is also questionable whether such specific test procedures can be developed which are universally applicable to the full variety of space systems to which the MIL-STD-1541 SCC Requirements Appendix is to be applied. In a manner, over-specifying the test procedures may be self defeating in reducing the flexibility allowed to the contractor, and make SPO approval of the document difficult to secure.

Table 1.5-9 Test Methods, Conditions, and

	,	_	,	
SOURCE	DESCRIPTION	COMPONENT, UNIT, OR SUBSYSTEM PROCEDURES	SYSIEM TEST PROCEDURES	AMBIENT, VACUUM OR OTHER?
Summary	Structural model, qualification model, and flight vehicle discharge testing.	MIL-SID-1541 levels; radiative discharge testing for components and units, unit testing on conductive plane with current injection from discharge, monitor circuit, unit responses, flag and fix sensitive areas. (Qual. units - full level testing, flight units - limited level testing 1027) Require complete test plan	Structural model testing very useful to flag susceptible design areas, qual. model testing - full level, flight vehicle - limited testing, radiated EMI and current injection both necessary, battery power to vehicle, test locations TRD by analysis, monitor telemetry, require complete test plan.	Ambient okay, screen room preferred dielectric isolation necessary, full scale vacuum irradiations do not appear practical at this time, EM dampers where practical in test chambers.
IRT	"SCATSAT" structural model and "Tin Can" experiments.	H/A	2/3 scale structural model, cruce harness layout, shield currents plotted; initial "Tin Can" tests are for cylinder with dielectric on one end. SCATSAT Irradiation tests in simu-	Ambient, di- electric iso- lation from ground, screed room for data. Vacuum test id
			lated space environment.	NASA/LeRC chamber.
DNA/Physics International	"SKYMET" electron irradiation tests	N/A	5 keV X-rays, electron gun irradiations, discharges monitored, S/C hung and grounded through 500 kohm.	Vacuum (OM , facility)
NRI	NTS-X environmental spec. proposed testing	MIL-SID-1541 levels. E field: 5 V/M, 14 KHz-10 GHz Power line: 1 V P-P primary 50 V RMS secondary Dig. Circ.: 1 V pulse, 10 nsec rise.	Full S/C test with spark discharge - not well defined flight mode.	Amhient - anechoic chamher.
Comsat	Intelsat IV testing (see Hughes information helow), monitoring Intelsat V testing (see Ford helow).	Support for Hughes style testing of subsystems or units on conducting sheets.	Intelsat V plan for full level test on qual. model 1% level test on flight model.	Ambient, dielectric isolation.
Hughes	Intelsat IV qual. model discharge and current injection tests.	Discharge between conducting sheets caused DCE unit anomaly observed in space, reasonable discharge parameters used, some harnessing included.	Various discharges near and to oual, model vehicle reproduced anomalies and other effects, several methods of excitation used. S/C isolated, hattery powered.	Ambient, som in anechoic chamber, di- electric isolation fro ground.

ons, and Instrumentation Background Summary

RADIATED EMI TESTING, CHARGE REDISTRIBUTION, OR CURRENT INJECTION/TEST LEVELS Most reasonable discharge para-	THEORY/ANALYSIS BEHIND PROCEDURES	INSTRUMENTATION	COMMENTS
		T	
meter ranges: ~10 to 20 kV potent ~up to 1 joule energy ~10 to 50 usec rise time ~100 usec to 1 usec pulse width ~50 to 1000 A current ~up to 30 sec. at 1 pulse/sec Radiated EMI from spark gap. Direct Discharge into structure. Capacitive Direct Injection, CDI)	Primarily general concepts, some reasonable experience and parallels to SGEMP testing, some trial & error must be expected.	Battery operation fast scopes (batt. op.) current probes & monitors, shielded cables, various spark nap & discharge con- cepts acceptable, fiber optics useful if available (see IRT referenced summary for detailed instrument list)	Testing should proceed with caution, limited flight unit, vehicle testing is warranted where analytical treatment is comprehensive, MIL-STD-1541, 461. EMI susceptibilities are good haseline: IRT information has hest test plan concepts.
Capacitive coupler discharge levels TBD in test plan, "Tin Can" ex- periment will check drive mechanisms; AD, 19. CI, ES, up to 10" A.	Based on previous SGEMP treatments, modified SABRE code, initial "Tin Can" model verifi- cations, all IRD.	E, H, shield current monitors, fiber optics, battery powered, fast scopes (>400 MHz), cameras. B probes	Appears to be very useful, awaiting results & comparison to full scale SCATHA testing. Test procedures coming for this program.
Charging of S/C surface (solar array) to breakdown, discharges monitored, multiple discharges 200 nsec. anart.	Part of overall SGIMP testing, predictions within factor of 2 of test.	Potential probe, re- placement current, possible shadowing by probe, fiber on- tics for transients signal transmission, strip chart recorder.	Initial attempt at electron irradiations of full scale S/C, 50 cm discharge areas results applicable to specification.
Arc discharge 10 kV, 1000A, 1 usec pulse with 50 sec rise.	Questionable,	Undefined	General testing proposed not well defined.
All forms recommended.	Based on general only.	Undefined - aside from "standard" equipment.	See Hughes and Ford writeups
4 to 7 keV capacitive breakdowns up to 2 joules, discharge in vicinity and direct injection, 5 to 10 nsec rise time, several 10's of amperes.	Based on general con- cepts, to duplicate space observed anomalies.	Rattery powered scopes, current probes, monitored telemetry, no fiber antics.	Initially overstressed. Some units (with discharge > 1 joule energy), backed off to reasonable levels and found some design flaws (e.g.
	- up to 1 joule energy - 10 to 50 nsec rise time - 100 nsec to 1 usec pulse width - 50 to 1000 A current - up to 30 sec. at 1 pulse/sec Radiated EMI from spark qap. Direct Discharge into structure. Capacitive Direct Injection, CDI) Capacitive coupler discharge levels TBD in test plan, "Tin Can" experiment will check drive mechanisms; AD, -0, CI, ES, up to 10" A. Charqing of S/C surface (solar array) to breakdown, discharges monitored, multiple discharges 200 nsec. anart. Arc discharge 10 kV, 1000A, 1 usec pulse with 50 sec rise. All forms recommended.	-10 to 20 kV notent - un to 1 joule energy -10 to 50 nsec rise time -100 nsec to 1 usec pulse width -50 to 1000 A current - un to 30 sec. at 1 pulse/sec Radiated EMI from spark qap. Direct Discharge into structure. Capacitive Direct Injection, CDI) Capacitive coupler discharge levels IBD in test plan, "Tin Can" experiment will check drive mechanisms; AD, -0, CI, ES, up to 10" A. Charging of S/C surface (solar array) to breakdown, discharges monitored, multiple discharges 200 nsec. anart. Arc discharge 10 kV, 1000A, 1 usec pulse with 50 sec rise. All forms recommended. All forms recommended. Based on general concepts, to displicate space observed anomalies.	-10 to 20 kV notent



Table 1.5-9 Test Methods, Conditions, and Instrume

SOURCE	DESCRIPTION	COMPONENT, UNIT, OR SUBSYSTEM PROCEDURES	SYSTEM TEST PROCEDURES	AM V OR
GE	BSE Testing completed. DSCS III testing planned.	BSE: followed MIL-STD-1541, 461. DSCS III conductive plane with subsystem mockup, beadboard circuits also discharges at various distances.	As done to subsystem (BSE) DSCS III: qual & flight models esp. at Faraday cage points of entry, no current injection.	Scree diele isolat Ambie
JM	Two proof test model tests, one flight Voyager test to verify minimal charging susceptibility.	Boeing test charging of RIG, etc not very high confi- dence.	First test unreliable, second test on electrically "fixed" vehicle. Flight vehicle test all okay (all fixes incorporated). Initial test located design areas which were sensitive, followed MIL-SID-1541.	Screen environon-is & isol tests.
FACC	NATO III testing done	N/A	MIL-STD-1541 quide. NATO III discharge in vicinity (radiated EMI), followed Stu Rowers spec.	Amhie n
TRW	Test requirements, Fltsatcom test plans (preliminary).	MIL-STD-1541. 461, or EMI circuit susceptibilities should be checked.	MIL-STD-1541, guides qual. model tests: ESD, SGEMP, DEMP procedures. procedures. Discharges at several locations, current injection into corners. Qual. model testing severe, flight vehicle tests undefined - 50 Å structural current level considered.	Ambien isolat vacuum ferabli S/C ir tion) (damper
Martin Marietta	Viking tests results, SCATHA test plans.	N/A	Viking - capacitive discharge through vehicle structure. SCATHA - radiated and direct discharge in 5 test locations.	Ambien dielec isolat
Communi- cations Res. Center	CTS spacecraft tests	N/A	S/C lovel radiated EMI tests, arrays deployed.	Ambier
Literature & Standards	Testing requirements.	Standard as MIL-SID-1541 guide.	Qual. model recommended to full level, flight models to lower level with analysis.	From to vai level with

strumentation Background Summary (Cont.)

	AMBIENT, VACUUM OR OTHER?	RADIATED EMI TESTING, CHARGE REDISTRIBUTION, OR CURRENT INJECTION/TEST LEVELS	THEORY/ANALYSIS BEHIND PROCEDURES	INSTRUMENTATION	COMMENTS
	Screen room, dielectric isolation. Ambient.	15 nsec rise, 4 sec width, 1200 V/M, .5 joule at 2, 7, 30 cm - radiative, 10 kV DSCS III*- Current injection 10 nsec rise, 40 nsec width, 300 A peak to peak	General principles experience.	Spark gap device digital obmeters, EMC-25 WK III receivers, battery powered, good screening.	No sensitivity to discharge > 7 cm (radia- tive), concern on stress- ing in current injection tests.
	Screened environment, non-isolated & isolated tests.	All three testing stages, 15 kV, 6.5 m joule: arc discharge in vicinity, one end of electrode grounded to S/C - permit discharge & redistribution currents, direct injection.	Some trial & error, drew on experience, monitored transient pulses 100 nsec width, 10 V damage threshold.	Spark gap, antenna pickups, fast scone shielded cables, current probes, similar to Hughes set-up, monitored all S/C telemetry.	Concern over electrically stressing flight vehicles overall testing done. Appears reasonable, results consistent.
	Ambient.	Radiated EMI & low level current injection 10 kV, 50 pfd, 2.5 m joule.	6 ੴ above EMI environ- ment.	Undefined, no cur- rent probes, etc,. only telemetry monitored.	Basically Go/No Go test- ing procedures, Intelsat plans being negotiated with Comsat.
	Ambient okay isolation, vacuum pre-ferable (full S/C irradiation) EM dampers	5 kV snark gap, 7 pfd, 1000 A, 200 nsec pulse. Fitsatcom - 10 to 20 kV, 1 pulse/sec, 1000 A, 1 sec. McPherson recommendations: 200-300 A, 2-6 sec. Radiated EMI and current injection, also direct arcing to cables.	EMC, SGEMP, DEMP, BKGND, General principles.	General only, specific instru- ments undefined, did include micro- wave datalink.	Full scale S/C testing seems ton difficult to accomplish reasonably, facilities not yet available.
	Amhient, dielectric isolation.	Viking - 2 kV, .05 fd to structure. SCATHA - 10 kV, 2.5 m joule to structure Much is TBD.	General concepts, some coupling analysis.	Undefined except for standard equip- ment.	Viking test results veri- fied coupling analysis - Yes/No only.
	Ambient.	10 kV, 500 pfd, 2.5 m joule not quantitative on distances, radiative only.	General concepts only.	Standard telemetry monitored.	Cautious test, no output problems observed.
	From ambient to vacuum level S/C test with particle	Radiated EMI and current, in- inction recommended, various levels.	Past specs, and standards.	General .	Should be referenced where information is pertinent, test plans included.
_					



Table 1.5-10 Test Analysis and Verifications Background Summary

	Der Sein Periode	COMPONENT, UNIT OR SUBSYSTEM ANALYSIS & VENIFICATIONS	SWEET TEST AMALES SWEET AMALES SWEET	IMEDIT FRANKT CAL. APPRIATE	TEST VERSFICATIONS	RESULTS ARB	S IN \$Hert.)
	the of 5/C chaight ambition models to generate test levels and verification analysis of test recults	Should Include: of frequency responses of ansited map littles oshedding afternation calculations occupiling calculations of coupling calculations of the calculations of the calculations of the calculations	Should include outputs as la subsystes feet and analysis and be weed to like generalise de aign seasifie de aign seasifie de aign seasi pro-edurer and analysis must be layliceented cout effectively.	Resonable and pilest background branding available (see analyti- cal modeling section).	Past testing vort fications analysis limited.	laconcluvive to date.	the analysis/evilletuin is sec- tain as the attale confidence in tex- selbadalay and results. Pogram unitity is aboun to length, surceptive dreign area. Verifica- tion purcedures, capabilities are still in preliminary development stages.
:	"SCAISAL" analytical modeling and test verifications. "Tim Can" verifications to sheek safamalation unlidity.	1	relectifies mode coupling category, led SABH code),	Tes will be done. See analytical audeling, EMI/coupling; AlbRC, SABRE compates code.	Compations of test results to markets	1	Method seems useful, results coming in seemer of 1920 (See also analytical modeling sections)
	"ISPUT" modeling for structural currents and coupling calcula	Performed for HTE walt us conducting place calculated representative frequency responses, sommitted	Performed for IMEGINA IN Qual. madel test shaduation, tersionable repulls, for system frequency for speace, not good quantitatively for amplitudes.	Maste tanged - element electrical model; fairly easy to use and true, face also marytical modeling sections; shown to be partially consistent with interest IV tests.	Partially - nowe verfication with conducting plane and inclinat IV testing (BAPTA ground part problem).	Frequency response predictions good, coupling camples for DSCS 111 (pre- liminary) second resonable (s MIz)	properal and Phones Vision III properal and Phones Vision elleric terror generally verbil to Calcu- late separations of cerenta from discharge lajection into structure.
	RECS 111 charging model baced on lanny- (RE) methods Sebmodels places Commercial	Did preliminary calculations of 40 attenuation provided by boarn (* 50 40).	Afth plans bouts, calculations of exertor sudar charge levels for BGCS fit, also landy cards attenuation (* 46 dB).	Current balance squa times (see analytical modeling sections).	Total for DSUS 111.	High confidence to h.C. sobutions to hereafth's and attenuation calcu- hations.	District designs to some streng of the latest party and the latest party
	"Sfucat" circuit response analysis for transfer 3/1: "Mander the desire trans-	Electrical simulation of sub- systems and clicults, repro- duced some responders in agen- ment to test	Only as culteriting of adhiputem models.	the sealysts, difficulty in standarting are dis- charge (see analytical modeling).	1000	Voltage translents in circuits in sub- applers for given discharge impulse	Pulsics were fast (10 flob mass), government answering of cenutty, 660 man all ferrure in analytical and test crimits.
Aerospace	Digita first are midel. SCEVER may be and but not	N/A	M/A	EMC Guidellaen.		Dipute are 1000A. 10 to 1000 aven pulso	
	Compling predictions, altenua tion from shelding, quoly, circuit electrical modeling,		Metherson analysis for test feeds, stractoral currents - acuping only.	Meter to section on markfied modeling and reference summarifes.	Limited.	Coupling coefficients reasonable, aimple models only.	
Be Martetta	charging modeling. Vibing analysis of source/ field/coupling.	Circuit Inductive compling tests	Curons discharge on Viblog gave no Impropri performance of pre- dicted in analysis	Electric field and inductive coupling	Partial, Viking coupling measured	Test/analysis veri- fications unclear	Not really quantitative verification, only yes/ho to correptibility.

PHUM COPY FORM IS DEST WITH IT I THE COLUMN SHEET OF THE COLUMN SH

3-23

The test procedures should become more definitive during the next year (this has been tasked to IRT). Through the SCATSAT CDI and irradiation test programs, a variety of test conditions and test equipment have been explored for applicability to representative ESD testing. The equipment used to monitor space vehicle susceptibility to SCC-caused transients should be capable of measuring signals with adequate accuracy to a level of 6 dB below the unit, subsystem, or system requirements. These instruments should provide adequate bandwidth and proper time response to meet the test measurement requirements.

Measured signals should be permanently recorded for later analysis as needed. Use should be made of wideband oscilloscopes, spectrum analyzers, wideband transient detectors, circuit monitors, recorders, current meters and probes, wideband RF detectors and/or other instrumentation capable of monitoring unit, subsystem, or system performance. The equipment used in this testing must have the approval of the procuring agency and be fully described in the applicable test plan. Measuring techniques and instrumentation accuracies should be discussed in the test plan. Any peculiarities in operation, performance, or output in the measuring instruments must be also discussed in the test plan. All space vehicle telemetry equipment, aerospace ground equipment (AGE), EMC test equipment (see MIL-STD-1541) and any specially designed electrical pulsers and SCC measuring equipment used in these tests should be described in the test plan.

The measurements recorded during the SCC tests must be analyzed and used to verify that the space vehicle performs to specified levels. Transients shall be shown to be below upset levels for all critical circuits and components in electrical subsystems. Thresholds for upsets of space vehicle critical circuits and components may be measured at the unit level or calculated analytically. The method chosen is subject to approval by the procuring agency. Protective design features must be

incorporated for all electrical systems to correct any performance below specified levels. The effectiveness of the protective features shall be demonstrated by further test and analysis.

When cost effective and consistent with MIL-STD-1541, the contractor is encouraged to combine analyses and tests in a unified fashion to demonstrate protection compliance to all electromagnetic environments. The relationship of the spacecraft charging requirements to other electromagnetic requirements must be demonstrated to the procuring agency and included in all applicable test and analyses plans.

1.5.4.3 Test and Analysis Approach

The point has been stressed previously that a parallel program of analysis and test is essential to comprehensively address the SCC susceptibility of specific S/C designs. The MIL-STD-1541 Appendix should provide "worst case" specifications for

- o the plasma environment
- o the differential potentials and potential gradients on a generic S/C
- o the discharge signature

The contractor can enter his analysis program at any of these levels and, by incorporation of specifics with respect to his S/C design, can architect a representative program of analysis and test. The various approaches possible go from minimum analysis/maximum testing to the other extreme of maximum analysis/minimum testing. Table 1.5-11 and the flow diagrams in Figure 1.5-1 through 1.5-4 outline the approaches available to the contractor.

The option of reduced level testing is available to the contractor if he can demonstrate, through sufficient analysis, that discharge and transient amplitudes expected for his specific design are lower than those presented in the "worst case"

Table 1.5-11 Analysis/Testing Approaches

1. Minimum Analysis/Maximum Testing

- o Accept specified "worst case" charging levels & discharge characteristics
- o Implement recommended test procedures for discharge testing to full (100%) levels (possibly in steps)
- o Monitor response to S/C, analyze results, determine susceptibility
- o Fix, redesign, retest/analysis if required

2. Moderate Analysis/Reduced Level Testing

- Analyze S/C design (using charging models & discharge analysis) to determine actual predicted levels; need SPO approval
- o Implement test procedures to these predicted levels
- Monitor response of S/C, analyze results, determine susceptibility
- o Fix, redesign, reanalyze/test if required

3. Moderate Analysis/Low Level Testing

- o (Analyze S/C design as in 2.) or accept "worst case" levels
- o Implement test procedures to fraction (~1%) of predicted or "worst case" levels
- o Monitor response of S/C as in 1. and 2.
- o Instrument S/C to measure internal transients in "critical" circuits
- o Scale measured responses to full predicted or "worst case" levels
- o Analyze susceptibility of S/C circuits and components to scaled values
- o Fix, redesign, reanalyze/test if required

4. Maximum Analysis/Minimum Testing

- o Perform comprehensive analysis of S/C design from environmental inputs—charging analysis—discharge characterization—transients analysis
- o Predict transients for "critical" circuits
- o Determine susceptibilities; perform supportive tests if necessary; need SPO approval
- o Fix, redesign, reanalyze/test if required

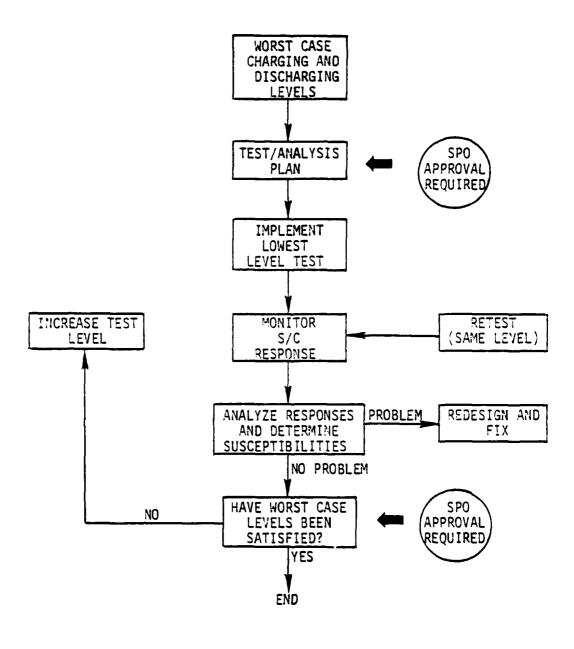


Figure 1.5-1 Approach 1. Minimum Analysis/Maximum Testing

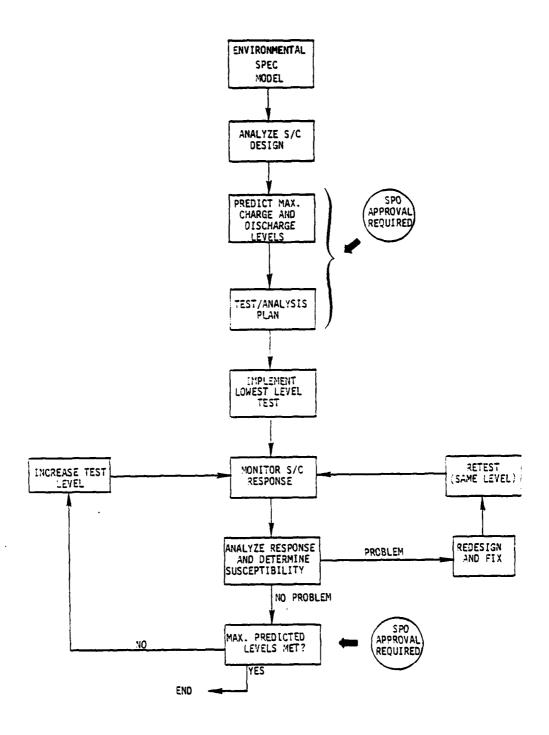
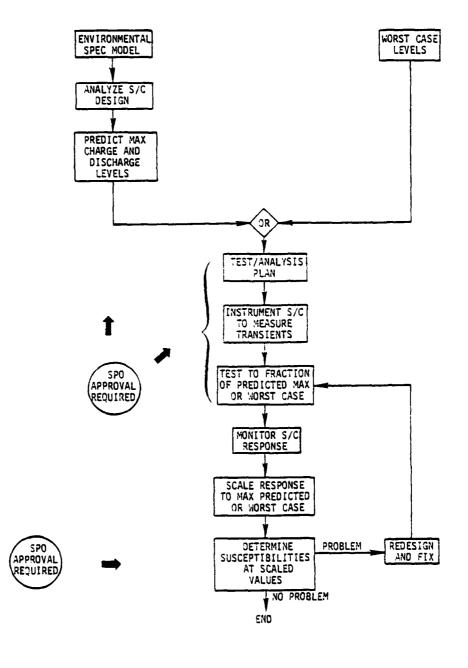


Figure 1.5-2 Approach 2. Moderate Analysis/Reduced Level Testing



ţ

Figure 1.5-3 Approach 3. Moderate Analysis/Low Level Testing

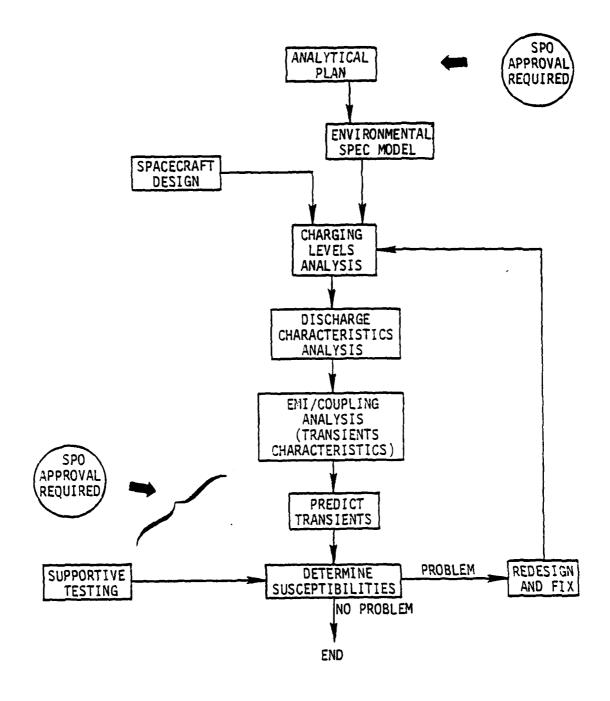


Figure 1.5-4 Approach 4. Maximum Analysis/Minimum Testing

specifications in the MIL-STD-1541 Appendix. It remains for the SCC community to provide the procuring agency with the knowledge to properly assess the contractor's SCC protection program.

2.0 SUMMARY/RECOMMENDATIONS

Several key issues remain unresolved at this time. Any problems regarding the formatting of the MIL-STD-1541 Appendix or the structure of the document can be worked out with AFSD/YLVS and their Aerospace support. SAI would like to concentrate its efforts during the next year, however, on resolving primary technical issues associated with the document and in incorporating the outputs of key program activities (see Section I, 2.0).

It is extremely difficult to refine this MIL-STD-1541 revision so that it pleases or is at least acceptable to everyone. Obviously, there is much controversy over the present document and its contents. SAI has drawn upon a large base of information (see Section 3.0) in developing the MIL-STD-1541 appendix for S/C Charging and SAI has a centralized view of what is needed by the community. This view is inclusive of the interests of SPO/Aerospace, space vehicle contractors and supporting agencies. The technical issues must be resolved among this community and not be biased towards any group. SAI recommends that AFSD coordinate meetings during the next 3 months among SPO, Aerospace, and SAI personnel to iron out the basic content (if not the technical details) of the MIL-STD 1541 revision. DOf prime importance is to ascertain the manner in which the 'worst case' specifications for the environment, charging, and discharging should be presented, and how to properly incorporate the analysis and test requirements. SAI plans to focus its attention toward these areas in the near term.

3.0 INFORMATION SOURCES

The NASA Design Guidelines Monograph (Reference 1) has a detailed list of over 100 references of spacecraft charging

information. All references have been reviewed by SAI, and SAI has had several discussions with key members of the SCATHA/P78-2 community. The following list summarizes the prime references, recent contacts, and other sources of information which have been useful in developing the inputs to this report.

Key References

- N. John Stevens, R. Kamen, A. Holman; "Design Guidelines for Assessing and Controlling Spacecraft Charging Effects"; January 1980, NASA document to be published (preliminary draft).
- R. Kamen, A. Holman, R. Simas, E. O'Donnell, M. Grajek,
 D. McPherson; "Design Guidelines for Spacecraft Charging Dossier - Vols. I and II", SAI report for NASA Contract NAS3-21048, March 1978.
- 3. E. O'Donnell "Spacecraft Charging Model Validation/Test Evaluation Status Reort", SAI CDRL A009, Contract F04701-80-C-0009, September 1980.
- 4. H. Garrett, G. Mullen, et al, "P78-2 SCATHA Preliminary Data Atlas", AFGL Report (draft), June 1980.
- 5. C. Pike, R. Lovell; "Proceedings of the Spacecraft Charging Technology Conference (1976)", NASA TMX-73537, AFGL-TR-77-0051, 1977.
- R. Finke, C. Pike; "Spacecraft Charging Technology 1978", NASA Conference Pub 2071, AFGL-TR-79-0082, 1979.

Other Sources

1. Publications listed in Section II, 20.1, 20.2.

2. DSCS III SPO/Aerospace documents (GE Reports):

SVS - 1023-B: EMC Plan

SVS - 9625-B: EMC Performance Requirements

SVS - 9352-E: EMC, Subsystems and System for DSCS III

SVS - 9354-C: Grounding, Shielding, Bonding Reports - DSCS III

3. MIL-STD-1541 (and MIL-STD-1541A draft)

MIL-STD-962

MIL-STD-462

MIL-STD-461A

IRT: CDI, CAN, and SCATSAT Testing Monthly Status Reports and Final Reports (1978-1980).

TRW: S/C Charging EMI Margins Monthly Status Reports (1979-1980)

Personal Communications

Richard Adamo (SRI)

Brian Beers (BA)

Jim Frankos (Aerospace)

Hank Garrett (JPL) Bob Kamen (SAI)

Harry Koons (Aerospace)

Maj G. Kuck (AFSD)

Bill Lehn (AFML)

Don McPherson (SAI)

Paul Mizera (Aerospace)

Gary Mullen (AFGL) Ed O'Donnell (SAI) (AFSD)

Maj. J. Roberts

 (S^3) Gary Schneulle

N. John Stevens (NASA/LeRC)

Al Vampola (Aerospace)

Larry Weeks (Aerospace)

Al Whittlesey (JPL) Jason Wilkenfeld (IRT)